

# PUBLIC AUCTION



LISEC Fully Automated Glass Cutting, Temper & Insulated Glass Assembly Line

Plant Closed

## VELOCITY GLASS

4651 Clover Haven Street, Dallas, Texas 75227

**THURSDAY, APRIL 28TH AT 10AM CT**

Inspection: Day Prior or by Appointment

**WEBCAST ONLY - NO ON-SITE BIDDING**



Glass Temper / Heat Treat Line



LISEC Insulated Glass Assembly Line



YALE 8,400-lb. LP Forklift



1-Ton Free Floating Overhead Bridge Cranes



Glass Sheets Up To 204" L x 130" W





## 2018 LISEC FULLY AUTOMATED GLASS CUTTING, TEMPER & INSULATED GLASS ASSEMBLY LINE

- Vertical 13-Rack Automated Storage Glass Storage System
- (23) A-Frame Steel Glass Storage Racks, Some Dual Sided
- Automated Glass Tilt Table Loading System on Track
- Safety Light Curtains & Safety Cages
- Remnant Plate Storage System, (30) Slots
- Automatic Loading & Double Sided Stationary Glass Unloading Stations, 22' x 119"
- 10 Kn Double Girder Overhead Bridge Crane w/Double Sided Glass Plate Vertical Transfer System, 5-Arm, Pendant Control
- Automatic Glass Cutting Table
- Residual Glass Cut Off Device
- Cross Over Mezzanine Stairs
- LISEC MBF-372 DRO Stand Station Controls
- Pneumatic Regulators
- ACRO WAND Vacuum Cleaner System
- Manual Break-Out Table, Cushioned Air Bed, 260" x 137"
- Automatic Break-Out Device for Lateral Trim, Y-Axis
- Automatic Static Z Break-Out Station, Horizontal Roller Conveyor w/Break Off Horizontal Catch Bins
- (2) Horizontal Transport Field w/Belts
- Fully Automated Glass Tilting Station
- Glass Transport & Storing Station Line w/(2) Manual Load/Unload Stations
- Glass Transport & Measuring Station
- Automatic Glass Edge Grinding Machine, Top/ Side Edge Grinding
- Glass Edge Grinding Machine, Bottom Edge Grinding
- Automatic Glass Washing & Drying Station
- KSR / KSV / VHW Water, Feed & Filter Tanks
- Soft Solutions Line Scanner
- Thin Light 4-Zone Lighted Inspection Area
- Pneumatic Accessible Single Door
- Automatic Sorting Management System (ASM) Including: (2) Fully Automatic Glass Transport Shuttles & Automatic Glass Sheet Sorting Magazine
- Cut Glass Transport & Storing Station Return Line to Front Glass Sheet Storage Sorting Magazine, (2 Sets) Pneumatic Double Access Doors Single Station ASM Manipulator Inspection • Station w/Floating Overhead Bridge Crane w/WPG Plate Vac & Control Stations
- Glass Pressure/Breaking System



## 2018 / 2019 GLASS TEMPER / HEAT TREAT LINE

- Glass Transport & Storing Stations
- Fully Automated Dual Glass Tilting Station
- Belt & Roller Conveyor Feed Transfer Table
- Kevlar Roller Furnace Infeed Table w/ Integrated Off-load Ball Field Lift Table
- 2018 LANDGLASS Jet Convection Combined Flat Glass Tempering Furnace (7) Convection Blowers Per/Furnace, (56) Bottom Elements Per Furnace
- Computer Control & DRO Stations
- Light SENTRY Osprey 8 Distortion & Flatness Inspection System w/Out Roller Conveyor
- Roller / Belt Conveyor Outfeed System
- Fully Automated Glass Tilting Station
- Glass Transport & Storing Station Return to Front Sorting Magazine
- (2) Pneumatic Access Doors
- Measuring & Inspection Station
- Safety Light Curtains & Safety Cages



## 2019 LISEC INSULATED GLASS ASSEMBLY LINE, GLASS TRANSPORT & STORING STATION MEASURING & LABELING AREA

- 2019 AUTOMATIC SORTING MAGAZINE SYSTEM (ASM) Front ASM, Including (3) Fully Automatic Glass Transport Shuttles, (2) Automatic Glass Sheet Sorting Magazine, American Vacuum System, MCC Cabinets
- 2019 LISEC Rotating Angling Modifier Tilt G Station
- Glass Transport & Storing Stations
- Single Pneumatic Access Door
- Vertical Grinding Machine
- Automated Glass Washing & Drying Station
- Soft Solutions Line Scanner
- Thin Light 4-Zone Lighted Inspection Area
- Frame Mounting Station
- Cool Off Area w/(2) Filtered Blowers
- Applicator for Thermoplastic Spacer Frames
- Closing Unit for Thermoplastic Spacer Bars
- Glass Transport & Measuring Station
- Assembling Gas Filling Press
- Application Device for Distancing Corkpads
- Automatic Glass Edge Sealing Machine
- Edge Sealant Clean/Form Station w/Lighted Line Station
- NOVEXX ALX 924 Label Printer System
- LISEC MBF 372 & APK-V DRO Control Station Stands
- Safety Light Curtains & Safety Cages
- Bridge Type Unit Take-Off System
- AUTOMATED LOADING STATION SYSTEM for Meb/Slot Storage Rack Conveyors, (20) Rack Conveyors, Control Cabinet, Station for Unloading Mobile Element Buffers Type EBU-A25/15
- Application Device for Distancing/ Applying Corkpads, Accumulation Area, Label Printer, Control Station
- (2) Single Glass Inspection Lighted Stations
- (30+) A-Frame Towable Glass Transfer/ Holding Carts
- (200+) Steel Glass Transport Racks (some w/Side Supports)
- Square Bar Vertical Floor Racks, Adj. Positions



# INSPECTION: DAY PRIOR OR BY APPOINTMENT



## FORKLIFTS & MATERIAL HANDLING

**YALE** 8,400-lb. LP Forklift  
**YALE** 5,700-lb. LP (Out of Service)  
**(4) DOOSAN** 5,150-lb. LP Forklift  
**DOOSAN** 4,100-lb. LP Forklift  
**VESTIL** Telescoping Forklift Boom  
**(4) Workhorse Series 2** 24V Forklift Battery Chargers  
**Forklift Battery Charging Rack**, 4-Bank

**Drum Changer Forklift Boom**  
**(3) Sets of Forklift Forks**  
**2001 GENIE** 500-lb. Electric Articulating Knuckle Boom Lift  
**GENIE** 500-lb. Electric Scissor Lift  
**(3) YALE** Ride-on 24V Tugger Truck  
**TENNANT** LP Ride-on Floor Scrubber/Sweeper  
**(4) CLUB CAR** Electric Golf Carts, Utility Beds, Canopy, Pneumatic Tires  
**(21) Bays of Teardrop Pallet Racking**

**Cantilever Racks w/Assorted Lumber**  
**(17) MCCULLOUGH** Self-Dumping Lift Truck Hoppers  
**(5) 5,500-lb. Hydraulic Pallet Jacks**  
**Banding Material**, Grayboard, Edge Protectors, Towels, Drums, Wire Decking, Casters, Lifting Straps, Pumps, Shrink Wrap, Gear Boxes & More (on Pallet Rack)  
**2-Wheel Hand Trucks**

## CRANES

**DEMAG 7.5-Ton Double Girder Overhead Bridge Crane** w/Electric Hoist w/Wireless Pendant Control, 40' Span  
**(8) 1-Ton Free Floating Overhead Bridge Cranes**, Electric Chain Hoist w/500-lb. WPG Glass Plate Vacuum Lifters  
**DEMAG 3 Ton Single Girder Overhead Bridge Crane** w/Electric Chain Hoist w/ Pendant Control  
**(6+) Electric Chain Hoists**



## TOOLROOM

**SUNEX** 40-Ton H-Frame Air / Hyd. Shop Press  
**VECTRA** Vertical Milling Machine  
**JET** GH-1860ZX Engine Lathe  
**JET** 5" x 8" Horizontal/Vertical Band Saw  
**2019 COSEN** Mechtronics Automatic Hyd. Vertical Band Saw  
**HYPERTHERM** Powermax 45 XP Plasma Cutter  
**MILLER** Millermatic 251 Wire Welder  
**MILLER** Syncrowave 200 CC-AC/DC Welder  
**Acetylene Torch Cart** w/Twin Line Hose & Torch Head  
**KONICA MINOLTA** CM-3700A Spectrophotometer  
**YAMATO** DX302C Oven w/DRO  
**DEWALT** 12" Compound Miter Saw w/

**DAYTON** 2-Stage Dust Collector & Roller Conveyor Infeed/Outfeed Table  
**DEWALT** 12" Sliding Compound Miter Saw  
**(2) BALIEGH** 8" Double End Pedestal Grinders  
**SAFETY-KLEEN** Agitating Parts Washer, Model 81  
**JET** No. 3 Arbor Press  
**Portable Air Compressor**

## SUPPORT EQUIPMENT

**Switch Gear**, MCC, VFD, Electric Cabinets & Conduit Wire for Glass Lines  
**INGERSOLL-RAND** 100-HP Efficiency Total Air System Rotary Screw Air Compressor & Others  
**ICE TECH XCEL** 6 Portable Chiller Unit  
**(2) PHILADELPHIA** 3400HD Tramrail Balers  
**(2) SHANGHAI** Centrifugal Fan Blowers

**(2) WEG** Blower Motors  
**HOTSY** 555SS Hot Water Pressure Washer  
**Kevlar Roller Winder/Installer & Kevlar Rolls**  
**Robot Ceramic Cleaner** Insertion Attachment  
**HOT MELT BENCHMARK** 205-LV Glue Pot  
**31' x 20' Free-standing Mezzanine**  
**(8) FASTENAL** Modular Tool Cabinets w/LISEC Support Parts  
**GRAINGER** Hardware Racks & Bin Systems  
**(15+) Rolling Tool Chests • STRONGHOLD & Flammable Storage Cabinets • (45) ULINE**  
**Employee Lockers • Steel Tables, Ladders, Hose Reels, Banding Carts**  
**Plant & Maintenance Support Equipment • Tooling • Pneumatic & Hand Tools • Conduit & Round Stock**  
**Office Furniture & Equipment**





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Auction conducted by:

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Glass Temper / Heat Treat Line

## STATE-OF-THE-ART INSULATED GLASS PANEL MANUFACTURER



Single Glass Inspection Lighted Station



1-Ton Free Floating Bridge Cranes



INGERSOLL-RAND 100-HP Air Compressor



A-Frame Towable Glass Transfer/Holding Carts

**ALWAYS AVAILABLE TO HELP  
WITH YOUR AUCTION.**

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Myron Bowling



Joe Oliver  
513/604-4958  
Joe@  
MyronBowling.com



Kevin Gamm  
513/235-6430  
Kevin@  
MyronBowling.com



Greg Hengehold  
513/520-7636  
Greg@  
MyronBowling.com



Christopher Lee  
513/720-1687  
Christopher@  
MyronBowling.com



Tom Bowling  
513/738-3311  
Tom@  
MyronBowling.com

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P.O. Box 369 | Ross, Ohio 45061  
Phone: 513/738-3311 | Fax: 513/738-0221  
www.MyronBowling.com

