

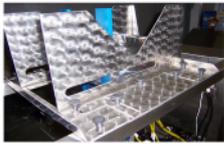


HIGH DUST & LIQUIDS

NEW

BAG LOADING

The process starts with up to 300 empty pouches being placed into the adjustable cartridge. Bags can be loaded while the machine is in operation.



Adjustable Cartridge

BAG OPENING

Pouches are individually removed from the cartridge with a unique combination of vacuum and pneumatic actuators. They are rotated to the fill area and opened.



Adjustable Vacuum Bag Opening Assembly

BAG DETECTION

Multiple bag detection switches are used at various points in the cycle to ensure correct bag placement and full bag opening. Should a reject bag be detected it is ejected from the machine and the process continues. Rejected bags can be inspected by the operator and re-used if good.

TRANSITION CHUTE



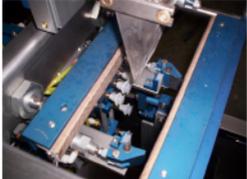
Transition Chute enters bag to prevent spillage and protect seal area

Doubling as a timing bucket, product enters the transition chute while the bag is being opened below. Upon pouch detection the chute enters the bag and opens its gate. Product is dispensed immediately, without spillage and protecting the seal from contamination. Difficult product that easily bridges is dispensed into the pouch directly from the filler, through the "open gate".

FILLING

During filling, pouches are held in place with our "posi-hold" gripper system. This allows for heavy weights and shock loads without disturbing bag position.

SEALING



Teflon Coated Ribbed Seal Bar

Digitally controlled, the ribbed or flat constant heat seal bars give a integral attractive seal. Pouches are sealed "in place" eliminating wrinkles, folded corners and non aligned seals.

MACHINE CONTROLS



Simple to use Touch Screen for monitoring and operation of machine

System controls are fully solid state, utilizing a commercial Programmable Logic Controller (PLC) and pneumatics. Indicator lights signal all cycle processes for easy monitoring.

START UP KIT

Complete with operation & maintenance DVD, manual, programs & PLC cable Ensures for an easy start up and operation.



OPTIONS

- Washdown Models
- Product Settler
- Gas Flush
- Embossing, Printing
- Take Away Conveyors
- Filling Devices
- CUSTOM DESIGN



Wash-down Model Shown



Our high dust & liquid models allow for contamination free seals and dust extraction.

SPECS

M7000 4" - 12" Bag Face Width
 M7000L 12" - 20" Bag Face Width
 Power: 120 VAC 20 Amps
 Air: 7.0 CFM @ 80 PSI
 M7000 Footprint 20" x 56"
 M7000L Footprint 28" x 64"
 Call or visit our web page for AutoCAD dwg's

IDEAL FOR.....

- FROZEN FOODS
- NUTS
- POULTRY
- CHEESE
- FRUIT
- TORTILLA CHIPS
- VEGETABLES
- CANDY
- COFFEE
- FLOUR
- COOKIES
- PANCAKE MIX
- SUGAR
- SEAFOOD
- CEREAL
- PASTA
- POPCORN
- COTTON BALLS
- FASTENERS
- DETERGENT
- BIRD SEED
- FLOWER SEED
- POTTING SOIL
- FERTILIZER



M7000L & M7000 Euro shown

Distributed by:



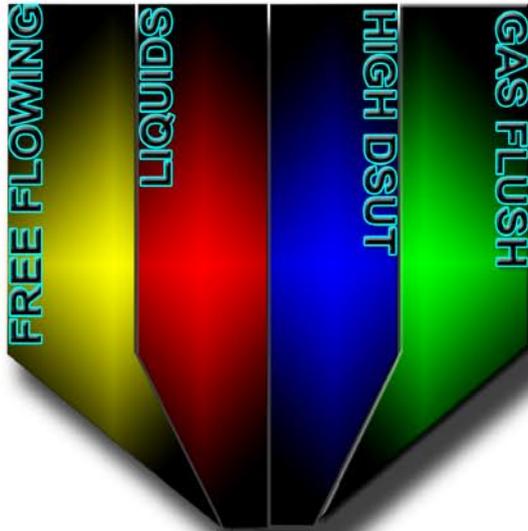
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- **AUTOMATICALLY OPENS**
- **HOLDS FOR FILL**
- **SEALS IN PLACE**
- **PRE-MADE POUCHES**
- **AT SPEEDS UP TO 20, 40, 60 BPM**



- **ECONOMICAL**
- **MULTIPLE BAG FORMATS**
- **SEALS IN PLACE**
- **SMALL FOOTPRINT**
- **SIMPLE TO OPERATE**
- **BAG WIDTHS FROM 4" to 20"**
- **WEIGHTS UP TO 20-LBS**
- **NO BAG NO DUMP**
- **LOAD BAGS WHILE RUNNING**
- **EASILY ADJUSTABLE**
- **LOW OPERATING & MAINTENANCE COSTS**



PACKAGE THESE FORMATS



"In a **CHANGING** environment,
FLEXIBILITY is the answer"

POUCH MACHINE

M7000