

SECTION 6.0 ADJUSTMENTS & TROUBLESHOOTING.

Before commencing machine adjustments, first switch off and securely lock the compressed air and electrical power, as described in Section 2.

6.1 Case Size Adjustments

Begin by measuring the key dimensions of the case (See Fig. 6.1).

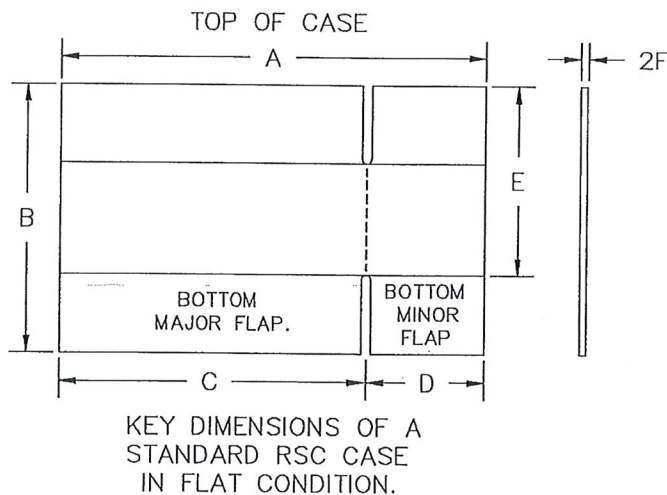


Figure 6.1

A scale is provided on the vertical edge of the RH guarding frame, adjacent to the magazine, to measure case dimensions.

6.1.1 Flat Case Height (Dimension 'B')

To adjust the machine to the correct 'B' dimension, first unlock the four socket head setscrews which secure the collar assembly on the mast (See Fig. 6.3), using a 5/16" hex allen key. Rotate the handwheel at the top of the mast, to move the collar assembly as required. A scale for the 'B' dimension is located on the RH side of the mast assembly (See Fig. 6.3). Re-tighten the collar setscrews when this adjustment has been completed, and always check the setting afterwards as the collar sometimes moves slightly when this is done (see also next page).



ABF SERIES CASE SIZE RANGE

DIMENSION	A		B		C		D		E	
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
ABF-G & ABF-T	16	36	12	26½	8	22	6	16	9½	23
OVER SIZE	16	40	12	39¼	8	24	6	16	9½	30
UNDER SIZE	9¼	33	9	23	5	17	4½	16	6	19½