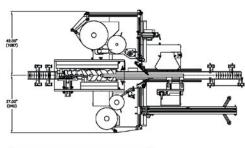
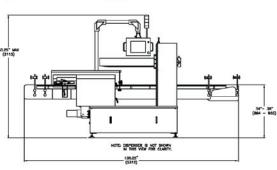
Model 326 AUTOCOLT III Pressure Sensitive Labeler

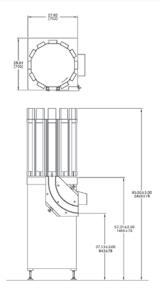
Model 326 AUTOCOLT III

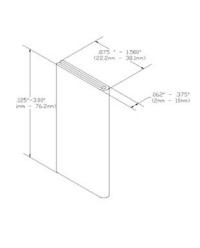
Pressure Sensitive applying excellence Labeler

A Century of Packaging Expertise









Floor Plans

Dimensions shown are for basic machines and may vary depending on options. In view of our policy of continuing research and product improvement, actual specifications may vary from those shown. Please consult with an NJM Packaging representative regarding your specific requirements.

All NJM Packaging equipment is covered by a one year warranty on parts. A comprehensive nationwide service, parts, and sales support program is available for the life of your equipment. A customized Preventative Maintenance Program for this equipment is also available.

Contact our Customer Service Department at (603) 448-3940 for more

This equipment can be purchased separately or as part of a fully integrated packaging line. Contact your sales representative for full details on other packaging equipment and complete turnkey line integration services.

Protected by one or more U.S. and foreign patents.

Authorized NJM Packaging Sales Representative



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Model 326 AUTOCOLT III

Pressure Sensitive Labeler

Applying Excellence

Model

326 AUTOCOLT III

Standard Features

- Rockwell PLC with color touch screen operator interface for machine control functions
- Fixed and feed to the gap label sensor modes
- Fixed position product sensor
- · Quick disconnect sensors
- Automatic speed compensation and synchronization with conveyor
- Fail safe logic for missing label on web
- Dancer arm on label unwind
- · Collapsible spindle on powered rewind
- Label counter
- Product counter
- 7" web width
- Repeatable indication points for all machine settings
- Flag on or roll on label capability
- Electronics in a pull out drawer
- · All bearings are prelubed and sealed
- Speeds up to 250 cpm

Air & Electrical Requirements

- Power Supply: 120VAC, 60 Hz, 1 phase,
- Air Supply: 80 psi, 2 scfm

Label & Container Specifications

- Container height: from 1" (25.4 mm) to 14" (355.6 mm)
- Container diameter: from 5/8" (15.9 mm) to 7" (177.8 mm)
- Width of web: from 5/8" (15.9 mm) to 7" (177.8 mm)
- Label length: 5/8" (15.9 mm) to 12" (304.8 mm) with standard wrap around station
- Roll size: maximum of 14" (355.6 mm) (larger sizes available)

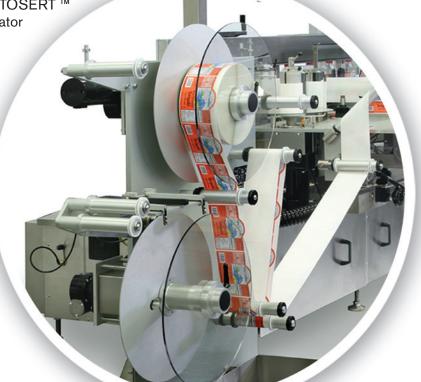
Machine Specifications

- Variable conveyor speed up to 1500" (38.1 meters) per min.
- Maximum label advance speed: 1500" (38.1 meters) per min.
- Labeling accuracy: +/- .5 mm



- 9" web capability
- Single or dual feed screw system
- Wheel-type container separator
- · Dual synchronized chain aligner
- SCR or stepper wrap station
- Overhead stabilizing belt
- Label coding (hot stamping, laser, thermo transfer imprinters)
- Pneumatic wiper station for multi-panel labeling
- · Rotary applicators for multi-panel labeling
- Outsert dispenser
- Broken web and end of web detectors
- 18" label spool instead of 14"
- Dual 18" label spool with splice table (Model 313)
- Missing label detector
- Bar code verification
- Comprehensive machine vision systems
- RFID tagging technology
- Reject system and collection tray
- Validation package

 Model 277 AUTOSERT ™ Outsert Applicator





This carousel outsert feeder significantly increases the component storage capacity of outserters, enabling pharmaceutical packagers to reduce labor costs and improve ergonomics while meeting the rising demand for affixing product-specific outserts to packages at high-speeds.

Standard Features

- Stainless steel construction
- Quick-change magazines
- · No tool changeover
- · Low outsert detector
- Rockwell PLC controls
- Quick disconnect sensors
- Touch screen operator interface
- Integrates with NJM Packaging labelers

Air & Electrical Requirements

• 120 VAC, 60 HZ, 1 phase, 80 psi, 1 scfm

Speed Range

• Up to 250 outserts per minute

Outsert Size Range:

- Minimum outsert size:
 .875" (22.2 mm) long
 x 1.125" (28.6 mm) wide
- Maximum outsert size:
 1.500" (38.1 mm) long
 x 3.000" (76.2 mm) wide
- Thickness range: .062" (2 mm) to .375" (10 mm)
- Up to 48" long outsert cartons

Model
313 Dual
Supply Roll

