

# BF 400V BLISS-MATIC®

## Bliss Case Former



### Vertical Forming Solution For Hundreds of Bliss Case Styles

- Up to 2100 Cases Per Hour
- No External Air
- Portable
- Minimal Space Requirement
- Hundreds of Case Designs



## Bliss Case Former

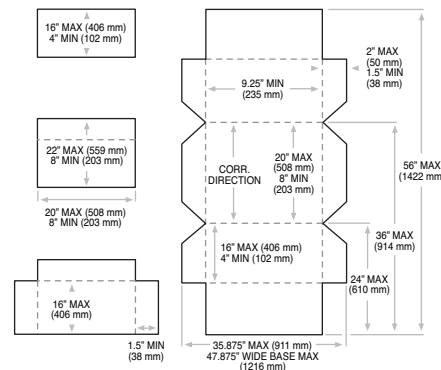
### Available Options:

- **Kwik-Change Features** (minimal use of hand tools)
- **Large Capacity Glue Pots** (double standard capacity)
- **Cold Glue System**
- **Pressurized Glue Systems**
- **Automatic HSC Lidding Attachment** (inserts formed Bliss into HSC cover)
- **Internal Flange Attachment**
- **Diagonal Corner Attachment** (increases box stacking strength)
- **Variable Options in Hopper Capacity** (to fit various production needs)
- **Roll-Over Feature Attachment** (product display option)
- **PLC** (programmable logic control)
- **Utilities** (voltages available to meet customer requirements)
- **Body & End Panel Sensors** (detects positive feed)

To learn more about the BF 400V and SWF Companies' broad line of forming, erecting and sealing solutions for secondary packaging, case/tray packing systems, horizontal/vertical cartoners and robotic packaging solutions, please visit our website at [www.swfcompanies.com](http://www.swfcompanies.com)

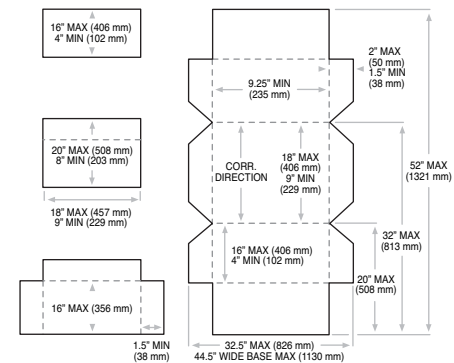
## Bliss Case Specifications:

## Standard and Wide Base



### Bliss Case Construction

## Kwik-Change



**Note:** For bliss case sizes not fitting within the standard dimensions shown here, SWF Companies welcomes the opportunity to assist in designing a system to produce sizes which exceed production model limitations. For side flange sealed container, cut side sealing flanges 1/2" (12.7 mm), less the external flanges (applies only to those models with SWF mechanical glue systems). Machine is capable of minimum and maximum dimensions as shown. However, the full range, smallest to largest, may not be realized on an individual (single) machine. Contact SWF for range limitations.

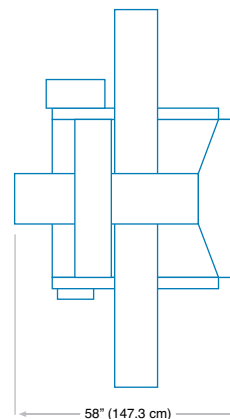
### Machinery Specifications:

### Utilities Required:

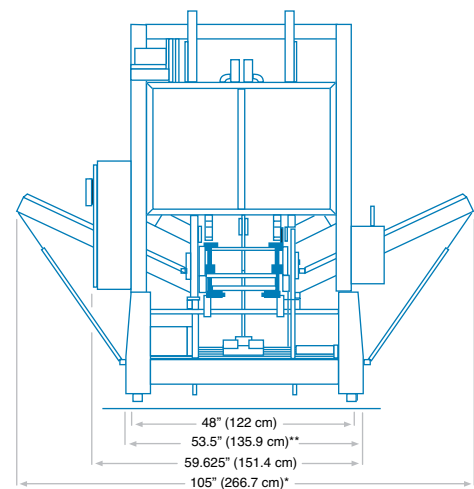
Electrical: 230 Volts, 3 Phase, 60 Hz

### Models Available:

BF 400V Standard  
BF 400VK Kwik-Change  
BF 600V Standard  
BF 600VK Kwik-Change



DISCHARGE HEIGHTS: ALL MODELS 23.5"  
(597 MM) WITHOUT INTERNAL FLANGE.



\* DIMENSIONS MAY VARY DEPENDING ON BOX SIZE.  
\*\* ADD 12" (30.5 CM) FOR WIDE BASE MACHINE.

