

Conveyor Components

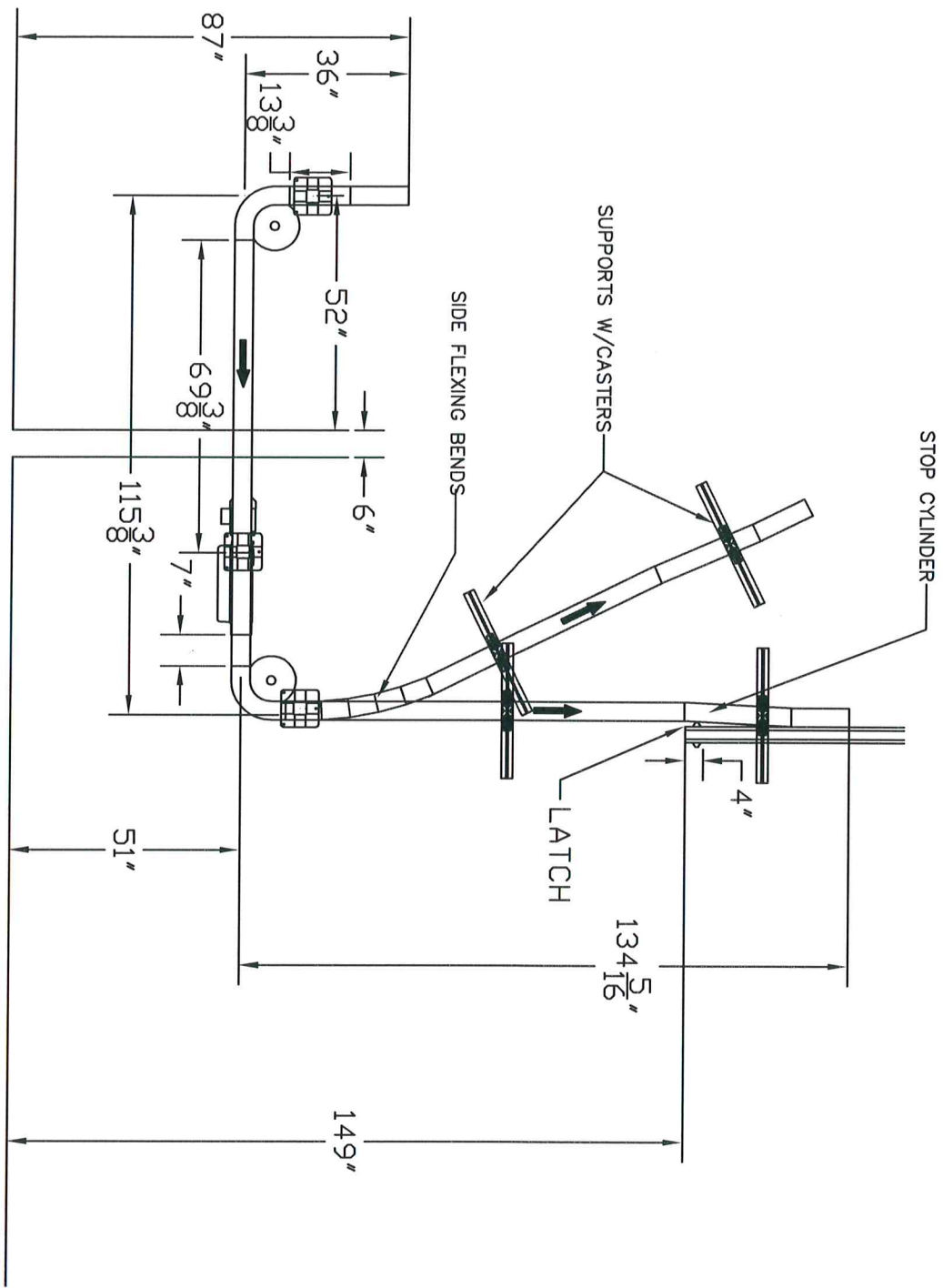
The below listed parts were used in the construction of your conveyor system. Please refer to these part numbers when inquiring about replacement parts.

Forest Pharmaceuticals Serial #7184-2

Part Number	Part Description
XCFF 64x210	Aluminum Feet
XCBL 3x64	Support Beam
XCBE 64	End Caps
XLFA 44A	Angle Brackets
XHCS 64B	Support Brackets
3924003	Gearbox Angle Plate
XLCT 21x100A	Support bracket
XHCB 3	Conveyor Beam
XHBH 180R170	180° Wheel Bend
XHBH 45R170	45° Wheel Bend
XLCR 25U	UHMW Slide Rail
XLAH 4x6	Rivets
XHTP 5	Plain Chain
XLAN 8	Lock Nuts
XLAT 17	T-Bolts
XLRK 60	Guide Rail Clamps
XLAK 20	Dummy Plugs
XLRS 3x15	15 mm aluminum Guide Rail
XLRE 15	End Plugs
XLRF 42x62 D110	Guide Rail Brackets
XLRS 3x15P	Plastic Guide Rail
XLRJ 15	Connecting Plugs
XL CJ 6x160	Connecting Strips
XCFF 64x210	Aluminum Foot
XLRF 42x62D35	Guide Rail Brackets

Drive Components

GUTF Boston ¾ HP Motor 230/460V



XH SERIES CONVEYOR

REVISIONS			DATE:	3/11/06
DATE:	DESCRIPTION	LETTER	DRAWN BY:	BON WOODHART
			JOB #:	7184
			SCALE:	NONE
			DRAWING #:	7184R02
 Flex-Line AUTOMATION INC. 3628 UNION SCHOOL ROAD CHESTER, ILLINOIS 62233				
TOLERANCES UNLESS SPECIFIED: 2 PLACE DEC: +/- .015 3 PLACE DEC: +/- .005 4 PLACE DEC: +/- .001 FIVE DEC: +/- .0005				
COMPANY:			FOREST PHARMACEUTICALS	
DESCRIPTION:			YH SPRING CONVEYOR	



Flex-line
Automation Inc.
 3828 UNION SCHOOL ROAD
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