

# HEAVY DUTY COMBO SHRINK SYSTEM

MODEL: HDS215



## FEATURES

### CONTROL PANEL

- Top Mounted, Easy Access, UL Listed Control Panel
- RS-3 Digital Controller For Easy System Setup and Operation with Built In Diagnostics and Alarms
- Single Cord 220V Single Phase Power Supply

### SEALING AREA

- Impulse Wire Seal System
- Large 15" W by 20" L Seal Area
- Cast Aluminum Seal Head with Film Clamps
- Dual Magnetic Hold Down With Adjustable Pressure And Dwell Time
- Posi-Trac Power Take Away Conveyor
- Smooth Product Transfer from Power Take Away to Tunnel with Single Hand Crank Height Adjustment

### SHRINK TUNNEL

- 8" H By 14½" W Tunnel Opening
- Adjustable Heat Tunnel Conveyor Belt for Bottom Shrink Control
- Package Centering Adjustment Conveyor Alignment System for Even Shrink
- Automatic Cool Down Extends Heating Element Life



Model HDS115

### OTHER FEATURES

- **RAPID HS** - Standard Machine Options will Ship in 5 Days or Less
- Two Year Warranty
- Three Individually Adjustable Perforating Wheels
- Adjustable Film Cradle
- Heavy Duty Casters and Levelers
- Stainless Steel Model Available

## MODEL SPECS

<b>FILM CAPACITY</b>	20" Wide (51 cm)
<b>L BAR SEALING AREA</b>	15" W, 20" L (38 W, 51 L cm)
<b>INSIDE TUNNEL DIMENSIONS</b>	21" L, 14 1/2" W, 8" H (53 L, 37 W, 20 H cm)
<b>TUNNEL CONVEYOR SPEED</b>	0-20 Feet per Minute (0-6 meters per minute)
<b>OVERALL DIMENSIONS</b>	76" L, 29" W, 57" H (193 L, 74 W, 145 H cm)
<b>WORKING HEIGHT</b>	37" (94 cm)
<b>POWER REQUIREMENTS</b>	220 Volts, 25 Amp, Single Circuit with Ground
<b>WATTAGE</b>	Tunnel: 3,600; Belt: 500
<b>WEIGHT</b>	625 lbs. (284 kg)

## AVAILABLE OPTIONS

- Stainless Steel Construction (HDS215S)
- Damp Environment Stainless Hardware Kit for Stainless Steel Machines
- Hot Knife Seal System **RAPID HS**
- 15" W by 24" L Extended Sealing Area
- Powered Lift/Posi-Trac Power Take Away Conveyor
- Hot Hole Punch (Replaces perf rollers)
- Adjustable Hot Hole Punch with Articulated Arm
- Left Hand Reverse Flow
- Spare Parts Kit
- Powered Film Unwind with Perforating Roller and 6 Inch High Adjustable Inverting Head
- GTC180/16- 180 Degree Gravity Turn Around Conveyor
- GTC90/16- 90 Degree Gravity Turn Around Conveyor
- AT36- 36" Powered Accumulator Table



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