

# AUDION ROLLBAG™ MACHINE

## *Titan™ 6500 Rollbag*



The *Titan™ 6500 Rollbag* machine is a fully automatic bagger and sealer with many options to customize it to your specifications with standard parts. Cycle speeds up to 60 per minute with bags from 2" x 2" to 12" x 22" makes this a very powerful machine for the price.



Other products suited for the *6500 Rollbag™* machine:  
Toys, Tools, Hardware, Art Kits,  
Sporting Goods, Automotive  
Parts, Textiles, Medical  
Apparatus, Cosmetics,  
Headphones, Rice, Tape, Candy,  
Bows, Plumbing Parts, etc.

## AUDION AUTOMATION *6500 Rollbag™*

SEMI-AUTOMATIC PACKAGING MACHINE



# Titan™ 6500 Rollbag

The Titan™ 6500 Rollbag™ Machine includes everything required for production high-speed bag opening, loading and sealing while requiring no special tools. The 6500 is a fully automatic, heavy duty machine with automatic feeding of the bags-on-a-roll used with this equipment, jaw activation, heat and cool down. Advanced technology allows the position of the bag to be sensed, stopped and repeated to an extremely precise position at a rate up to 60 bags per minute. Manual Mode selection is available for set-up or slower cycle time applications.

The 6500 comes standard with an electrical interface allowing the unit to be combined with your automatic product feeder including counting, weighing, vibratory feeders and such. A fully programmable High Density Thermal Transfer Printer is available, as an option for next-bag-out printing needs of UPC Codes, dates and graphics. All this combines into a time reducing automatic opening, filling and sealing system giving a very short investment payback period.

The unit is available as a Stainless Steel Chassis version for secondary food and pharmaceutical applications.

## TECHNICAL SPECIFICATIONS 6500 ROLLBAG™

### Standard Features & Benefits of the 6500 Rollbag™

- The standard unit comes with 3 modes of operation (automatic, manual and auxiliary) allowing this machine to be used for a variety of applications.
- A wide variety of standard options, as shown below, allow you to create the right machine for your application.
- Solid State Construction including the Sensors provide long life under the worst of conditions.
- Simpulse™ sealing system provides control of the heating and cooling timing on this constant heat unit.

### Technical Information

### 6500 Rollbag

Model	6500	6500
Part Number	900002	900012
Electrical	120VAC / 5A	220VAC / 1Ph / 3A
Minimum Bag Size	2" X 2" (5 X 5 cm)	
Maximum Bag Size	12" X 22" (30 X 55 cm)	
Seal Length X Width	12"X 1/8" (35 X 0.3cm)	
Unit Dimensions inch (cm)	39W X 25H X 30D (76W X 64W X 26D)	
Shipping Size inch (cm)	50W X 32H X 45D (127W X 82H X 115D)	
Shipping Weight	225 lbs. (445 kg)	

### Options

Description	Option No.	Part Number
Spare Parts Kit	A1	950879
S. S. Accumulating Top with 3 Adjustable Funnels	D1	953426
Adjustable Small Parts Funnel	D2	953427
Pneumatic Air Expeller (Spanker)	E1	953421
Factory Installed Pre-seal Air Shut-off Device	F1	953415
Adjustable Bag Flattening Fingers for Flat Seals	G1	953445
Non-Carpal-Tunnel-Syndrome Operator	H1	953437
Seal Jaw Safety Cover in clear LEXAN®	J1	953436
Predetermined Bag Counter / Strip Packager	K1	953450
Extended Jaw Opening from 4" to 5"	L1	953345
Extended Jaw Opening from 4" to 6"	L2	953350
Pneumatic Articulating Product Support Tray	P1	953410
Heavy Duty Product Support for P1 above	P2	953340

Audion Automation reserves the right to change these specifications without previous notice.



1533 Crescent Dr.  
Carrollton, TX 75006 U.S.A.  
Tel: 972.389.0777 • Fax: 800.875.5528  
E-Mail: sales@audionltd.com  
Website: www.audionautomation.com