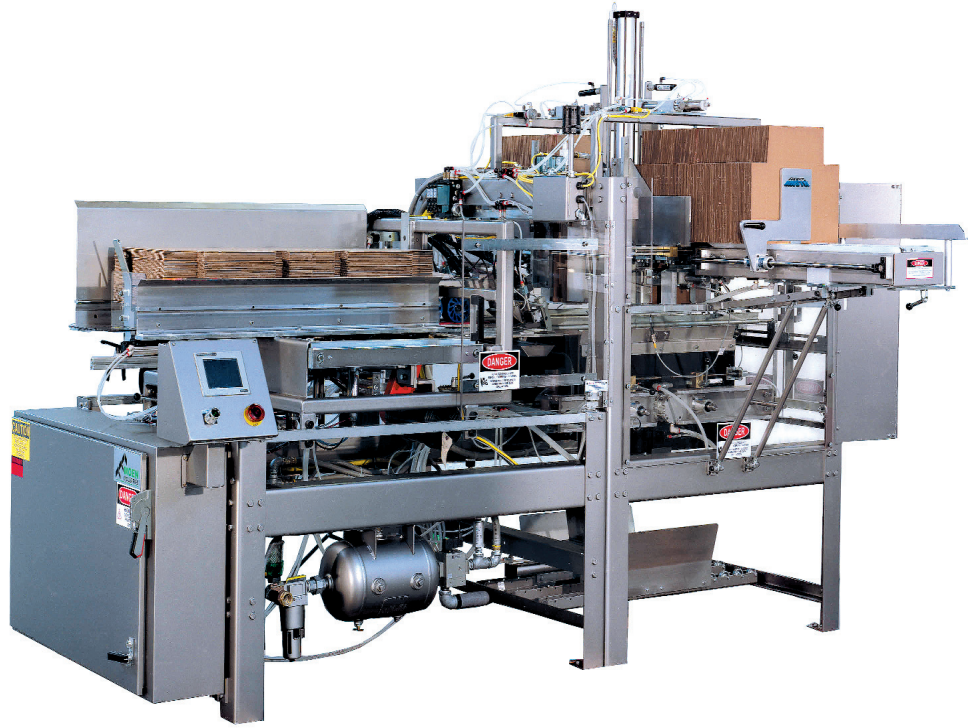
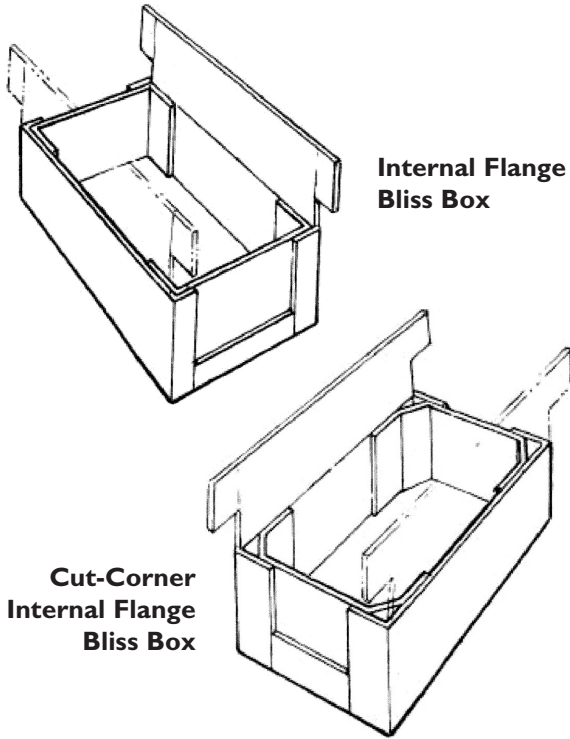




Model PF129-B

3-Piece Bliss Former



The PF129-B features:

- Stainless Steel Paint Finish
- All Three Hoppers Loadable from Floor Level
- All Three Box Components Picked by Vacuum
- Allen-Bradley PLC Control System
- Color Touch Screen Control Panel and Operator Interface
- Production Rate up to 40 Cases per Minute
- Quick Size Change Adjustments
- Positive Horizontal Body Wrap Feeding and Positioning Under the Vertical Mandrel
- High Quality Pressurized Moen M3-A Hot Melt Glue System for Precision Glue Placement
- 24 VDC Machine Control
- UL Approved Electrical Control Panel

In 1964, Moen Industries designed and patented the first machine to form three-piece corrugated Bliss boxes with hot melt adhesive at high production speeds. Through the years, Moen has been the leader in the development of new and innovative Bliss box designs, as well as the rugged and reliable equipment to form these boxes.

The Moen **PF129-B** 3-Piece Bliss Former reflects the best of our almost 40 years experience in the manufacture of this equipment. When comparing the **PF129-B** to competitive Bliss formers, please consider the Moen machine features which are all included in the **very competitive base price**.

If you are considering a new Bliss box former, demand the best in quality, features, experience and back-up service: the Moen **PF129-B 3-Piece Bliss Former**.



Quality Corrugated Packaging Equipment

12333 East Los Nietos Road, Santa Fe Springs, CA 90670

(562) 946-6381 ■ FAX (562) 946-3200

Email: sales@moenindustries.com

Web Site: www.moenindustries.com



3-Piece Bliss Former

Model PF129-B

Forming Machine Air Consumption

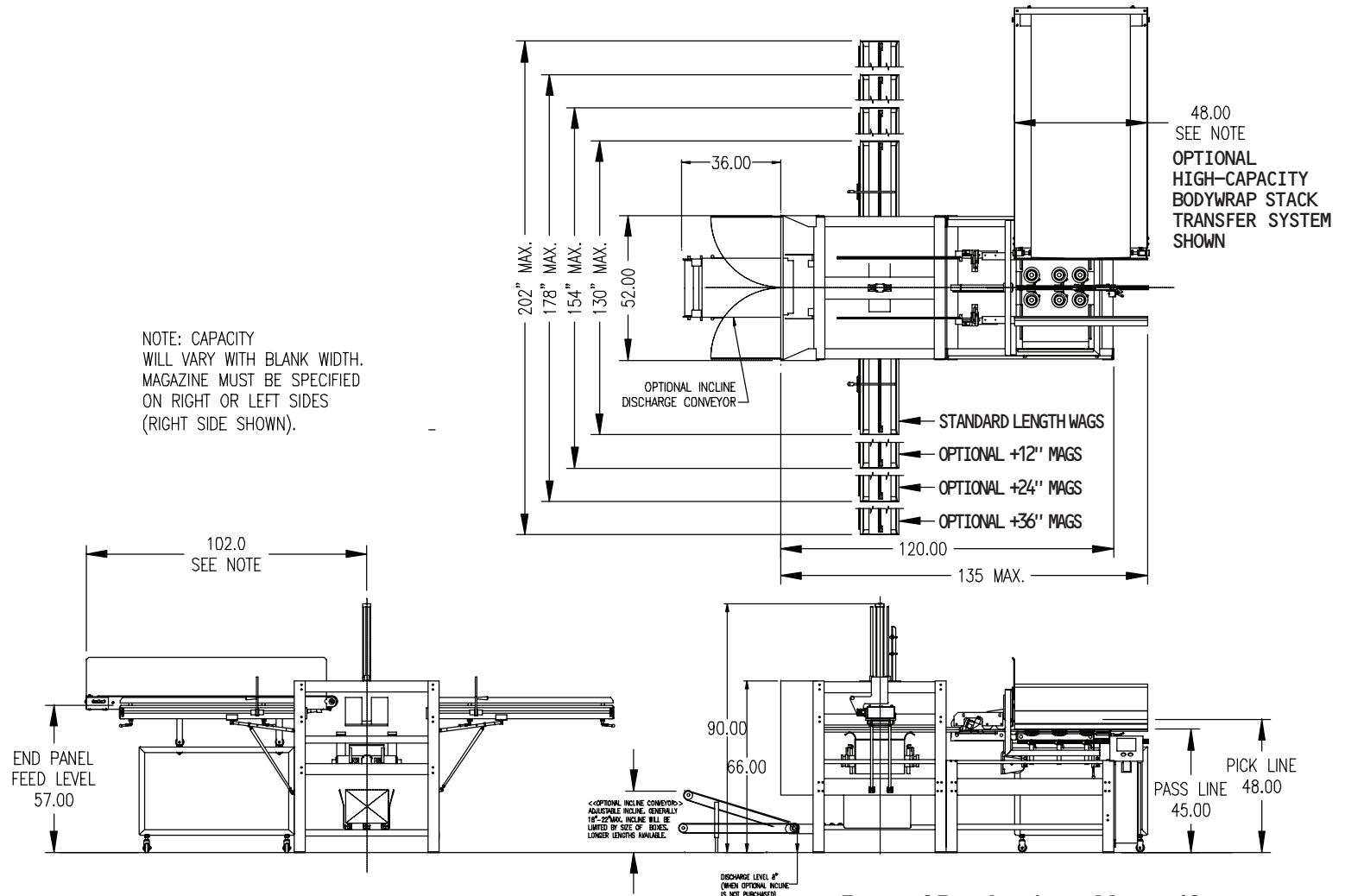
Air usage per cycle in SCFM	1.51
SCFM with servo driven mandrel (operating pressure = 85 PSIG)	0.8

Electrical Requirements

Standard	Optional
230 VAC	460 VAC
3 Phase	3 Phase
60 Hz	60 Hz
25 Amps	15 Amps

Box I.D.

	Min	Max
Length	8"	20"
Width	8"	20"
Depth	4"	12"



Rate of Production: Up to 40 c.p.m.



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MPF129-B/9-9-10-r5

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