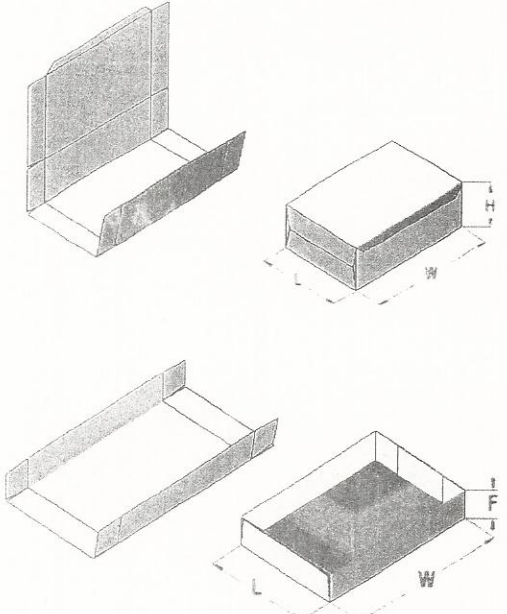


2.2 GENERAL MACHINE SPECIFICATIONS

APPLICATION SPECIFICATIONS (Machine 400021: Line 5 & 400022: Line 6)

<u>Product Information:</u>		
Product:	Non-dairy Coffee Creamer	
Container:	Plastic Jars	
Case:	Wraparound with Manufacturer's Joint glued outside	
Tray:	Corrugated Tray 2 inch flaps (minimum)	
Film:	2.0 mil LDPE (Bundler Application)	
Enclosure:	Bull's eye (Bundler Application)	
	<i>PRODUCT SPEEDS PRIMARY APPLICATION</i>	
Nominal	6/8oz: 185 BPM (Line 6)	
Speeds:	11oz: 200 BPM (Line 5)	
	16oz: 200 BPM (Line 5)	
	22oz: 200 BPM (Line 5)	
	Kilo: 100 BPM (Line 5)	

Capacity	Description	Container Dim (in)	Pack Pattern	Case ID (L x W x H, in)	Tray Flap	Nominal Speed	Surge Speed
6oz	Round	2½Ø x 6¼	3x4	7½ x 13 x 6⅞	2"	15.4 CPM	17 CPM
8oz	Round	2½Ø x 6¼	3x4	7½ x 13 x 6⅞	2"	15.4 CPM	17 CPM
11oz	Square	3¼ x 2½ x 6⅞	3x4	7½ x 13 x 6⅞	3"	16.7 CPM	20 CPM
16oz	Square	3⅞ x 2¾ x 8¼	3x4	8¼ x 13¾ x 8¼	3"	16.7 CPM	20 CPM
22oz	Semi-oval	3¾ x 3 x 9	3x4	9 x 15 x 9	3"	16.7 CPM	20 CPM
1 kg	Semi-oval	4¾ x 4⅞ x 9	2x3	8¼ x 14¼ x 9	3"	16.7 CPM	20 CPM
			3x4	12¾ x 19 x 9	3"	8.3 CPM	12 CPM

ELECTRICAL: 480 V.A.C./ 3-Phase/ 50-60Hz/ 25 Amps, with fusing as to supplied wiring diagram. Control Voltage is 24 V.D.C.

AIR PRESSURE: Air pressure is 80 PSI Minimum; 120 PSI Maximum, 25 SCFM
Recommended air connection is 1" piping to the filter/regulator unit supplied with the packer.

CONTROL: Machine S/N-400021 and S/N-400022 are set up to operate with an Allen-Bradley SLC-500 PLC System (with SLC 5/04 Processor).

MACHINE SIZE: *Approximate machine dimensions including infeed system:

*Length**: 208in. **not including hot-melt unit

*Width: 108in.

*Height***: 92in. ***not including (optional) beacon lights

*See Plan View Drawing (Figure 2-2) for additional dimensions.