

1600 SERIES

As the originators of shrink wrap packaging, GREAT LAKES has dedicated years, bringing the packaging industry problems to our drawing boards and creating profitable solutions for you.

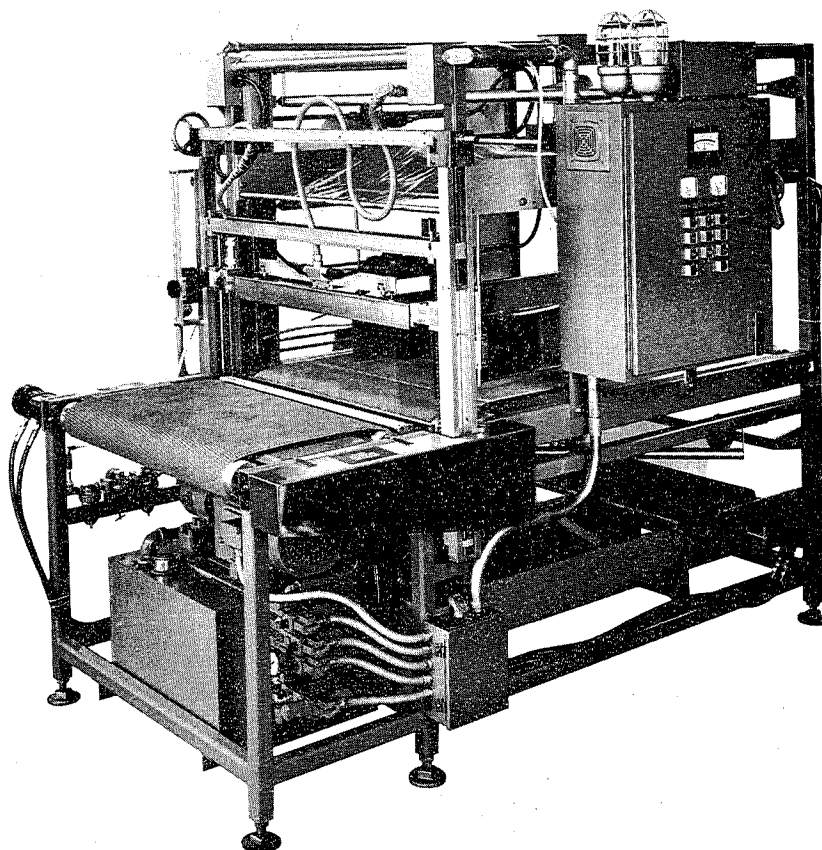
Through this effort, the 1600 Series BAND O-MATIC was developed, offering dependable service and the highest quality packaging available to the industry. Time and time again the 1600 BAND O-MATIC has proven to be an extremely versatile shrink wrap system.

Constructed of tubular steel, the 1600 BAND O-MATIC comes equipped with a self contained hydraulic power unit, "easy-load" side mounted film rack system, and of course GREAT LAKES exclusive "welded seam" sealing system. This combined with the many accessories available, enables us to design the 1600 BAND O-MATIC to meet your special needs.



INLINE BAND-O-MATIC™

**fully automatic
heavy duty
inline operation**



FEATURES

HYDRAULICALLY OPERATED — no cams or gears for complete control on all motions; enables you to match your line speed, control your product with more reliability and reduces maintenance costs

EXCLUSIVE SAFETY ON JAWS — to prevent seal jaw or package damage in case of product jam

SEPARATE CONTROLS FOR FILM CUTOFF WIRE AND SEALING RIBBONS — allows operation at faster speeds, more positive control on either system, resulting in a stronger welded seal

SIDE MOUNTED FILM RACK — easy film changes with minimum production down time

DEMAND FILM FEED — allows running of intermixed packages of varying sizes

HEAVY DUTY CONSTRUCTION — will withstand day in, day out production requirements

PROVEN RELIABILITY — in hundreds of installations with minimum maintenance and down time

VARIABLE SPEED POWER — for infeed and discharge to control your product

SAFETY & LOW FILM SIGNAL LIGHTS & BUZZER WITH BYPASS SWITCH — detects low film and product jam. Optional, at additional cost.

THE 1600 SERIES BAND-O-MATICS

The 1600 Series in-line sleeve wrapping and bundling machines are another in the family of BAND-O-MATICS which have established the industry standards of sleeve wrapping.

A fully automatic machine that will bundle and shrink items up to 120" long on a continuous basis. Optional equipment available for total enclosure.

The 1600 series BAND-O-MATIC features GREAT

LAKES exclusive sealing system, self contained hydraulic power unit and GREAT LAKES "easy-load" side mounted film rack. Combined with the wide choice of shrink tunnels that we offer, the entire system is designed for optimum production efficiency with minimum maintenance.

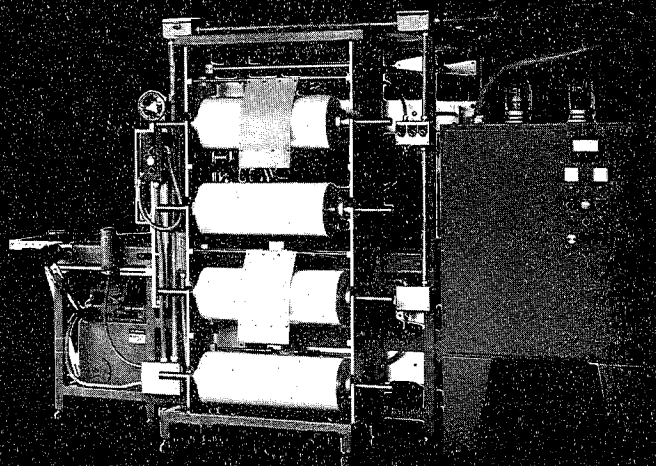
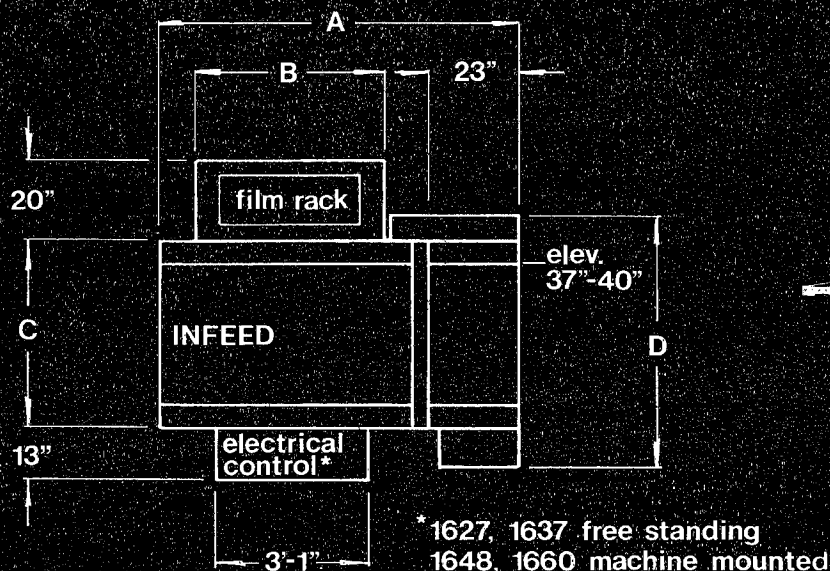
The GREAT LAKES sales and engineering staff will be pleased to help you find the solution to your shrink packaging problems.

OPTIONS

- full enclosure system
- relaxed film feed system
- soft start/stop
- extended discharge conveyor

SPECIFICATIONS

MODEL	Max Film Width	Seal Jaw Opening	Machine Dimensions				Electrical Req.	Air Req.
			A	B	C	D		
1627, 1627 B35	27"	14 1/4"	6' 7 1/2"	37"	3' 1"	4' 5"	240/480V 30/15 A.	40-80 P.S.I.
1637	37"	17 1/4"	7' 5 1/2"	47"	3' 11"	5' 3"	240/480V 30/15 A.	40-80 P.S.I.
1648	48"	17 1/4"	8' 4 1/2"	58"	4' 10"	6' 2"	240/480V 30/15 A.	40-80 P.S.I.
1660	60"	17 1/4"	9' 4 1/2"	70"	6' 0"	7' 4"	240/480V 30/15 A.	40-80 P.S.I.



Great Lakes Corporation

2500 IRVING PARK ROAD
CHICAGO, ILLINOIS 60618
312/478-3625
TWX 910/221-5269

authorized distributor:

WESTERN SALES OFFICE
1420 E. Edinger Ave., Suite 217
Santa Ana, California
Ph: (714) 558-2496
TWX 910-595-1591

Model 1648 / 1748

Model 1648	Hydraulically Operated Inline Bundler
Base Price.....	\$58,600.00
Model 1748	Pneumatically/Electrically Operated Inline Bundler
Base Price.....	\$51,100.00

* **Production Speed:** Up to 25 packages per Minute

* **Standard Size Capacities:**

Maximum Product Length:	48"
Maximum Product Width:	47"
Maximum Product Height:	20"
Maximum Film Roll Width:	48"
Maximum Film Roll Diameter:	14"

* *Actual Size and Speed Capacities are Dependent Upon Product Application.*

Standard Machine Voltage:

240V/3PH/60HZ - 30 Amps
480V/3PH/60HZ - 15 Amps

Air Requirements:

Model 1648, 1648DM
Less than 2 SCFM/80 PSI
Model 1748, 1748DM
Less than 15 SCFM/80 PSI

Standard Color: Ivory

Overall Machine Dimensions: 115" L X 89" W

Standard Conveyor Height: 37" to 40"

Shipping Weight (Approx.): 2,600 Lbs.

November 18, 1994

BUNDLER PRICE LIST

1600 INLINE SERIES (HYDRAULIC)

1627DM	27" FILM, POWDER COAT FINISH	\$48,150.00
1627SSDM	27" FILM, STAINLESS STEEL	\$53,550.00
1627CSS	27" FILM, STAINLESS STEEL (COMPACT)	\$53,550.00
1637DM	37" FILM, POWDER COAT FINISH	\$49,000.00
1648	48" FILM, POWDER COAT FINISH	\$51,200.00

1700 INLINE SERIES (PNEUMATIC)

1727	27" FILM, POWDER COAT FINISH	\$45,500.00
1727SS	27" FILM, STAINLESS STEEL	\$51,390.00
1737	37" FILM, POWDER COAT FINISH	\$46,800.00
1748	48" FILM, POWDER COAT FINISH	\$48,200.00

16500 SIDE FEED SERIES (HYDRAULIC)

16527	27" FILM, POWDER COAT FINISH	\$41,000.00
16527SS	27" FILM, STAINLESS STEEL	\$44,450.00
16537	37" FILM, POWDER COAT FINISH	\$42,700.00
16548	48" FILM, POWDER COAT FINISH	\$46,500.00

16700 SIDE FEED SERIES (PNEUMATIC)

16727	27" FILM, POWDER COAT FINISH	\$43,250.00
16727SS	27" FILM, STAINLESS STEEL	\$46,000.00
16737	37" FILM, POWDER COAT FINISH	\$44,300.00
16748	48" FILM, POWDER COAT FINISH	\$48,100.00

700 SERIES (PNEUMATIC)

708E-27SS/	27" FILM, STAINLESS STEEL WITH 708-TC TUNNEL	
708-TC	(SYSTEM PRICE)	\$35,215.00
708E-37	37" FILM, POWDER COAT FINISH, SIDE FEED	\$30,500.00
737-2	37" FILM, POWDER COAT FINISH, SEMI-AUTOMATIC	
	(AIR LOGICALLY CONTROLLED)	\$19,950.00
708E-27SS	27" FILM, STAINLESS STEEL CONSTRUCTION	\$29,250.00
w/o 708TC		