

MACHINE FEATURES:

- All mechanical simplicity
- No external air required
- Mechanical glue systems
- Portable
- Speed ranges (per minute)

60 htz	50 htz
1-20 time delay	1-20 time delay
12-35	10-29
21-58	18-48

AVAILABLE OPTIONS:

- Vacuum Feed System
(positive blank feed)
- Large Capacity Hopper
(up to 400 B-fluted blanks)
- Kwik-Change Features
(minimal use of hand tools)
- Large Capacity Glue Pots
(double standard capacity)
- Cold Glue System
- Automatic HSC Lidding Attachment
(inserts formed tray into HSC cover)
- Double Corner-Post (BTB) Attachment
(forms & seals the tray with each cycle)
- Adjustable Mandrel
(adjustable to multiple tray sizes)

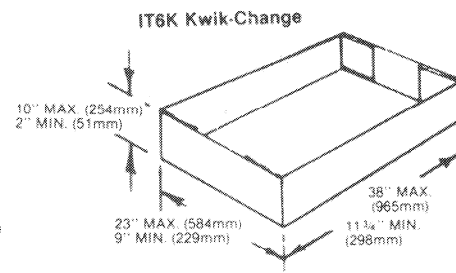
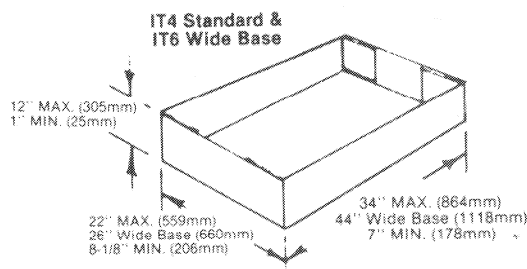
MODELS AVAILABLE:

SWF 1T4 - Standard • SWF 1T6 - Wide Base • SWF 1T6K - Kwik Change

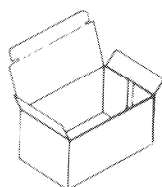
SPACE REQUIREMENTS				MACHINE WEIGHT	
MODEL	WIDTH	LENGTH	HEIGHT	OPERATING	SHIPPING
1T4	63½" (1613mm)	50" (1270mm)	78" (1981mm) Maximum height with blanks 101" (2566mm)	1900 lbs.	2100 lbs.
1T6	75½" (1918mm)	50" (1270mm)	78" (1981mm) Maximum height with blanks 113" (2870mm)	2200 lbs.	2400 lbs.
1T6K	75½" (1918mm)	50" (1270mm)	102" (2590mm) Maximum height with blanks 120" (3048mm)	2500 lbs.	2700 lbs.

Discharge heights — All Models 21-5/8" (549mm)

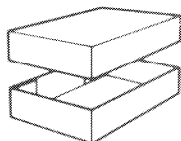
TRAY DESIGN SPECIFICATIONS



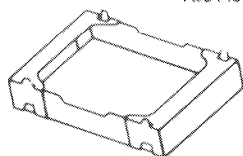
For tray sizes not fitting within the standard dimensions shown here, SWF Machinery welcomes the opportunity to assist in designing a system to produce trays which exceed production model limitations.



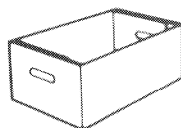
Single Top Flap



Two-Piece Full Telescope



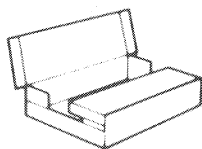
Double Corner Tray (BTB)



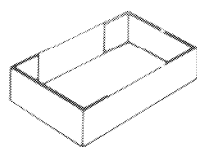
Triple End Trays



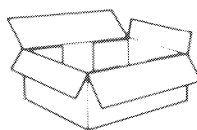
Leak-Proof Tray



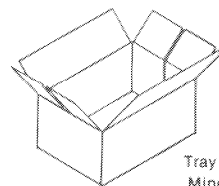
Flap Tray



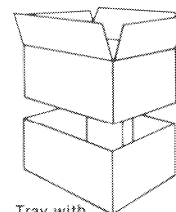
Tray and Bliss Combination



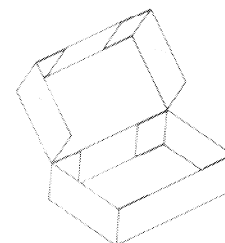
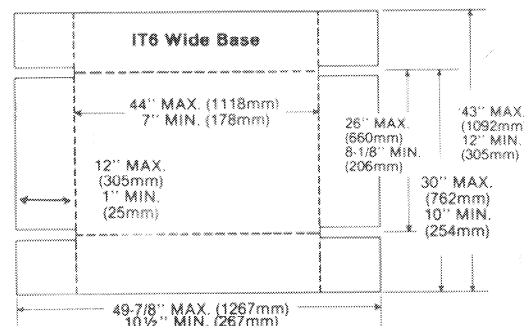
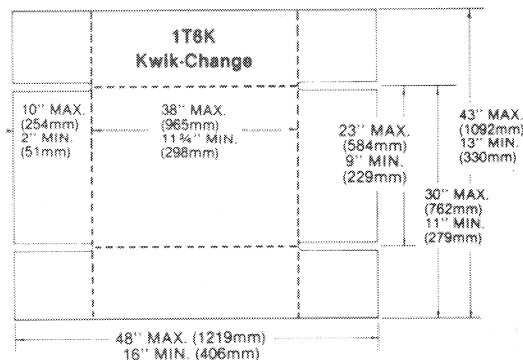
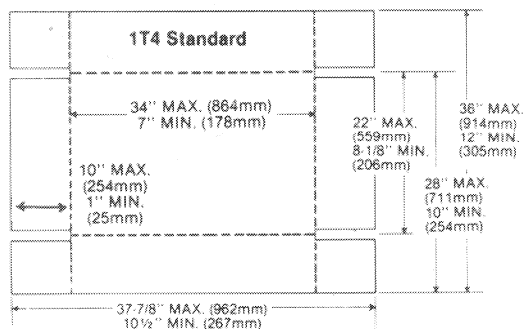
Tray with Flaps



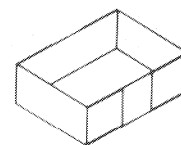
Tray w/ Split Minor Flaps (TSM)



Tray with HSC Cover



One-Piece Telescope



Flaps Outside



SWF
MACHINERY

1324 Academy Avenue
Sanger, California 93657

Telephone (209) 875-2545
Call Toll Free (800) 344-8951
In California (800) 782-8991
FAX (209) 875-9580

