

SHRINK WRAPPIN SYSTEMS

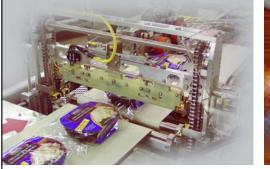
AMERICAN PACKAGING MACHINERY, INC. <u>MS SERIES</u>

SIDE SEAL AND TRIM FILM CLOSURE SHRINK WRAPPING SYSTEMS



Various product samples wrapped with APM's MS series

Custom solid hardened seal bar design provides positive and consistent seals







AMERICAN PACKAGING MACHINERY, INC. MS SERIES

SIDE SEAL AND TRIM FILM CLOSURE SHRINK WRAPPING SYSTEMS



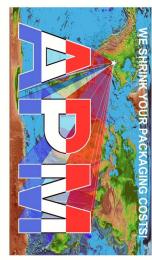
Various product samples wrapped with APM's MS series Heavy Duty, Low Maintenance, Long Life, No Breaking Wire

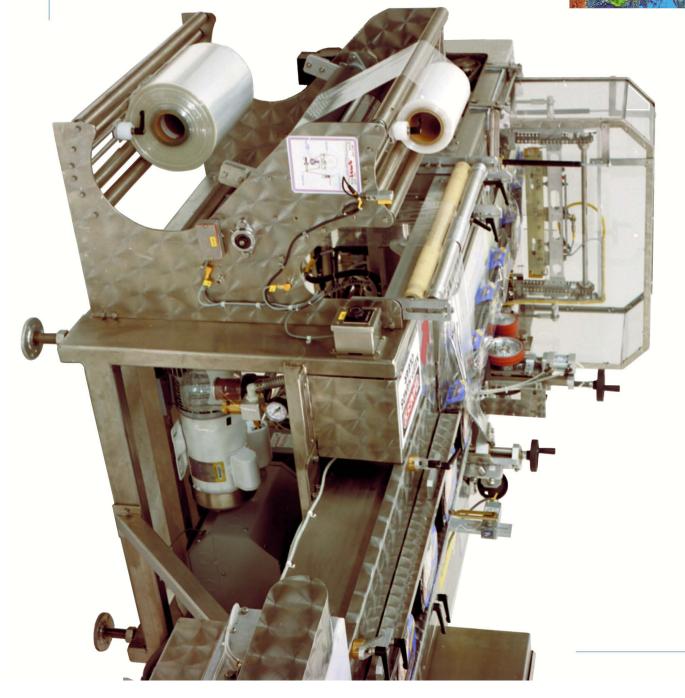






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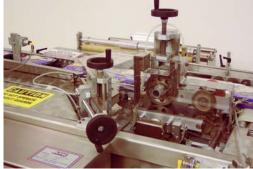




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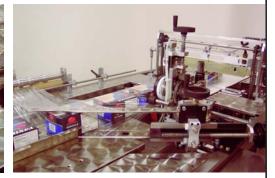




Various product samples wrapped with APM's MS series







Custom solid hardened seal bar design provides positive and consistent seals







APM Inc. MS SERIES SIDE SEAL SHRINK WRAPPING SYSTEMS



OPERATION:

The MS side seal wrappers are available in four versions, MSV, MS1, MS2, and MS3 to match your production requirements. The MS Series wrappers' side seal system uses a hot wheel and anvil back-up for positive, consistent side sealing. Cross seal carriage is a continuous motion design driven with a servo motor drive for fast smooth carriage action. The MS Series side seal shrink wrapping systems are the most technically advanced, most versatile, and operator friendly in the market place.

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MS WRAPPER SPECIFICATIONS:

MSV wrappers include a pneumatically operated seal frame carriage and seal frame, with A/B-500 series PLC controllers.

MS1 through MS3 wrappers are controlled by A/B-500 series PLCs and servo driven, continuous motion seal frame carriages.

MS2 and MS3 wrappers use servo-driven seal bars for rapid speed, smooth operation, actuated by rotary or electronic cams.

MSV wrappers are designed for hand load applications; the MS1, 2, & 3 designs are intended for higher speed, hand load and/or automatic infeed systems.

APM Inc. MS SIDE SEAL SHRINK WRAPPING SYSTEMS

STANDARD FEATURES:

Frame construction is a welded heavy duty tubular carbon structural steel.

Solid hardened steel cross seal bar having an expansion joint mounting, quick release electrical disconnect, and product safety system.

Side mounted film cradle for center folded film

Allen-Bradley programmable controller with panel view touch screen.

Side seal unit is hand crank adjustable for fine tuning package requirements.

MS Series shrink film capabilities include: LDPE, Polyolefin, or PVC films.

Wrapper Infeed: Flighted Lug or Belted.

AVAILABLE SEAL BAR WIDTH:

MSV Series: 18" & 22" MS1 Series: 18 to 40" MS2 Series: 18" to 26" MS3 Series: 18"

PRODUCTION SPEED:

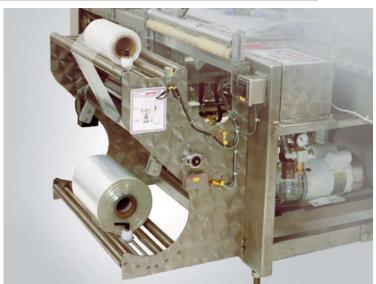
MSV- up to 55 packages per minute MS1- up to 70 packages per minute MS2- up to 120 packages per minute MS3- up to 180 packages per minute

*Speeds are dependent on size and product feedling method.

ELECTRICAL & AIR REQUIREMENTS:

Electrical: 230 Volt, Single Phase

Air: 2 CFM @ 80 PSI



DUAL ROLL FILM RACK



SIDE SEAL ASSEMBLY



CROSS SEAL ASSEMBLY

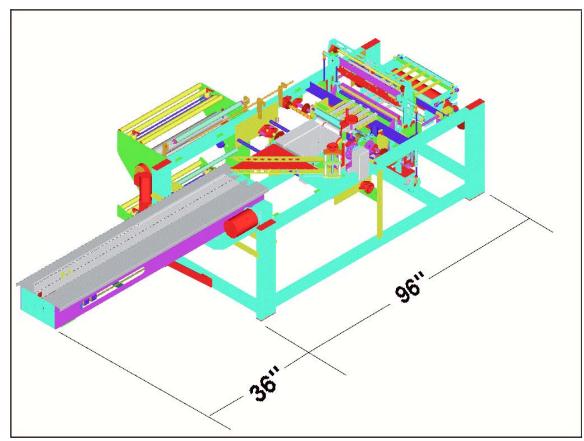
APM Inc. MS SIDE SEAL SHRINK WRAPPING SYSTEMS

ACCESSORIES:

- Custom designed infeeds for stacking, indexing, collating, package up- ending, and dispensing systems.
- Print Registration
- Film center folder for flat film capabilities
- Stainless steel construction
- Contact APM, Inc. for custom options to meet your application requirements.



FILM CENTER-FOLDER



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