

# Ahead Of The Pack

## CECO MODEL 40

### SEMI-AUTOMATIC ADJUSTABLE CARTONER

#### GENERAL INFORMATION

Ceco Model 40 is the first semiautomatic cartoner to incorporate all features required of production line machinery and still retain quick adjustability for handling different size cartons.

Simplicity of design, flexibility in handling a wide variety of carton types, and changeover time reduced to a matter of minutes are features which make the Model 40 equally suited to long and short runs or test-market runs.

Handling either paperboard or corrugated cartons, the Model 40 is completely automatic from hopping to closing, while allowing for hand insertion of single or multiple products. The insertion of the product into the carton is extremely simple and effortless, requiring only a short sliding motion.

The machine handles glue-seal, tuck, and lock end-loaded cartons of all styles. These include glue-seal with full, partial and butting flaps; partition cartons; those having a fifth panel; and others requiring reopening or specialty features. Designed to meet ever-changing marketing requirements, the cartoner is readily converted from glue to tuck, to lock, and back to glue.

#### FEATURES

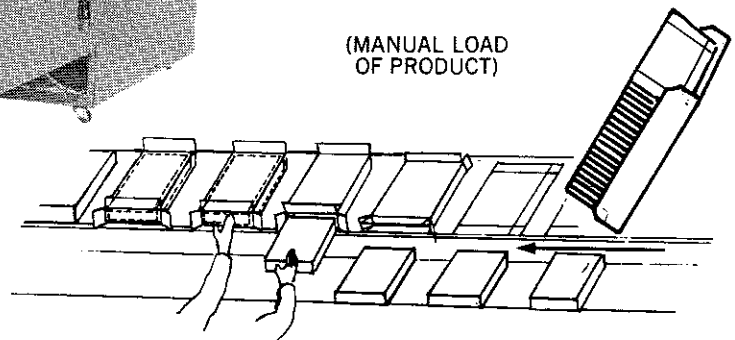
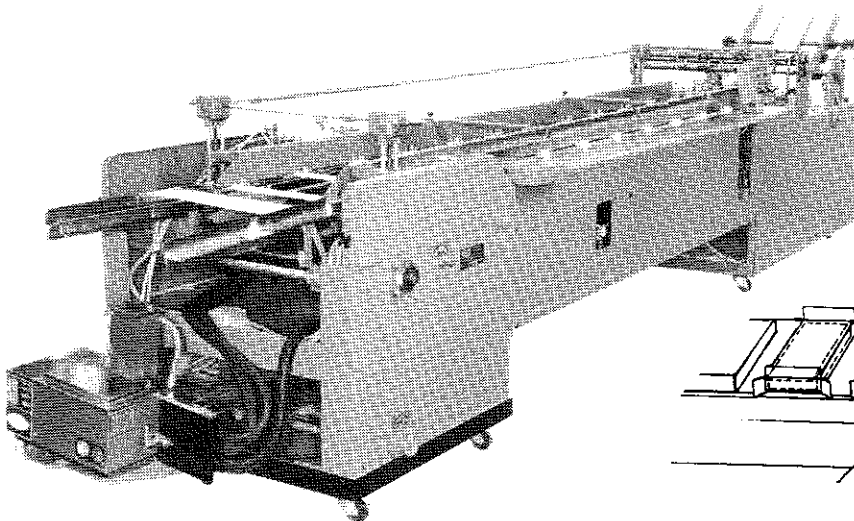
- Extremely flexible and quickly adjustable to handle a wide range of carton sizes.
- Simplicity of design for ease of maintenance.
- Optional printing devices installed on Ceco equipment so that cartons are printed while still in the flat. This allows proper back-up for maximum quality image and assures perfect registration.
- Completely self-contained and mounted on casters for portability.
- Heavy construction to withstand production line requirements.
- Safety stop bar.

#### APPLICATIONS

Flexibility permits the machine to handle almost any product and is excellent for cartoning such items as baked goods, frozen foods, bottles, bagged products, and automotive products, as well as paper products — rolls of plastic wrap & foil, dinnerware, multiple products, etc.

#### SPEEDS

Ceco Model 40 Cartoner produces closed cartons at rates of 20 to 120 per minute, depending on their size.

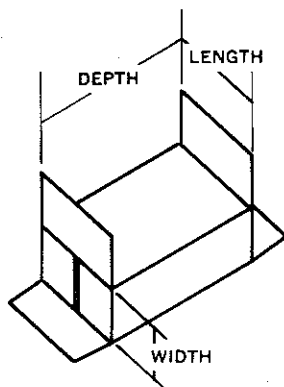




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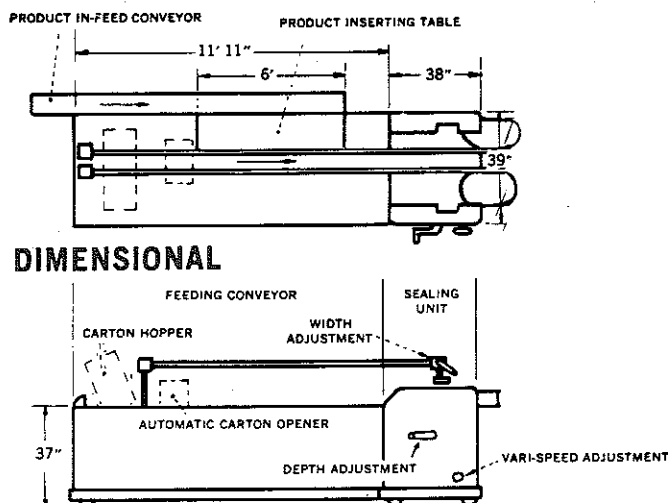
## S P E C I F I C A T I O N S

### CARTON SIZE RANGE



	Length	Width	Depth
Minimum:	1"	1/2"	1 5/8"
Maximum:	10"	5 1/2"	30"

Max. & min. dimensions can be exceeded, depending on the application.



SWIVEL CASTERS

### OPTIONAL EQUIPMENT

1. Product in-feed conveyor is available to be run parallel to the machine to bring the product directly in front of the operator, for easy insertion.
2. Intermittent motion control for products requiring dwell time for loading.
3. Carton flow can be left to right or standard right to left.
4. Stacking compression units are available to convey cartons vertically through compression units.
5. Lubrication systems.
6. Ceco embossing coder for date coding.
7. Printers for product identification.
8. Labelers for product identification and pricing.

### GLUE SYSTEMS

A wide variety of glue systems is offered to meet every need.

1. Standard horizontal glue rollers.
2. Vertical intaglio glue rollers which apply a pattern.
3. Hot air sealing system.
4. Bulk or pellet-type hot melt glue system with a wheel applicator.
5. Bulk or pellet-type hot melt glue system with spray or extruder-type applicator.
6. Enclosed pressure glue system for cold glue.

### POWER

220/440V, 60 HZ, 3 phase: special voltage requirements supplied upon request.

### CONTROLS

110V, 60 HZ, single phase. Drive motor — 1 HP.

### ENGINEERING ASSISTANCE

Since there are many applications that may be handled by this cartoner, we suggest that you submit your cartoning problem, with samples, to our engineering department for study and recommendations.

### NEW RENTAL PROGRAM

Why invest in capital equipment prematurely? Save money by using our new rental program at surprisingly low monthly costs.

Of course you can continue to purchase outright, just as before. But ask for our story on rentals.



Manufacturers of Packaging Machinery and Systems  
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