

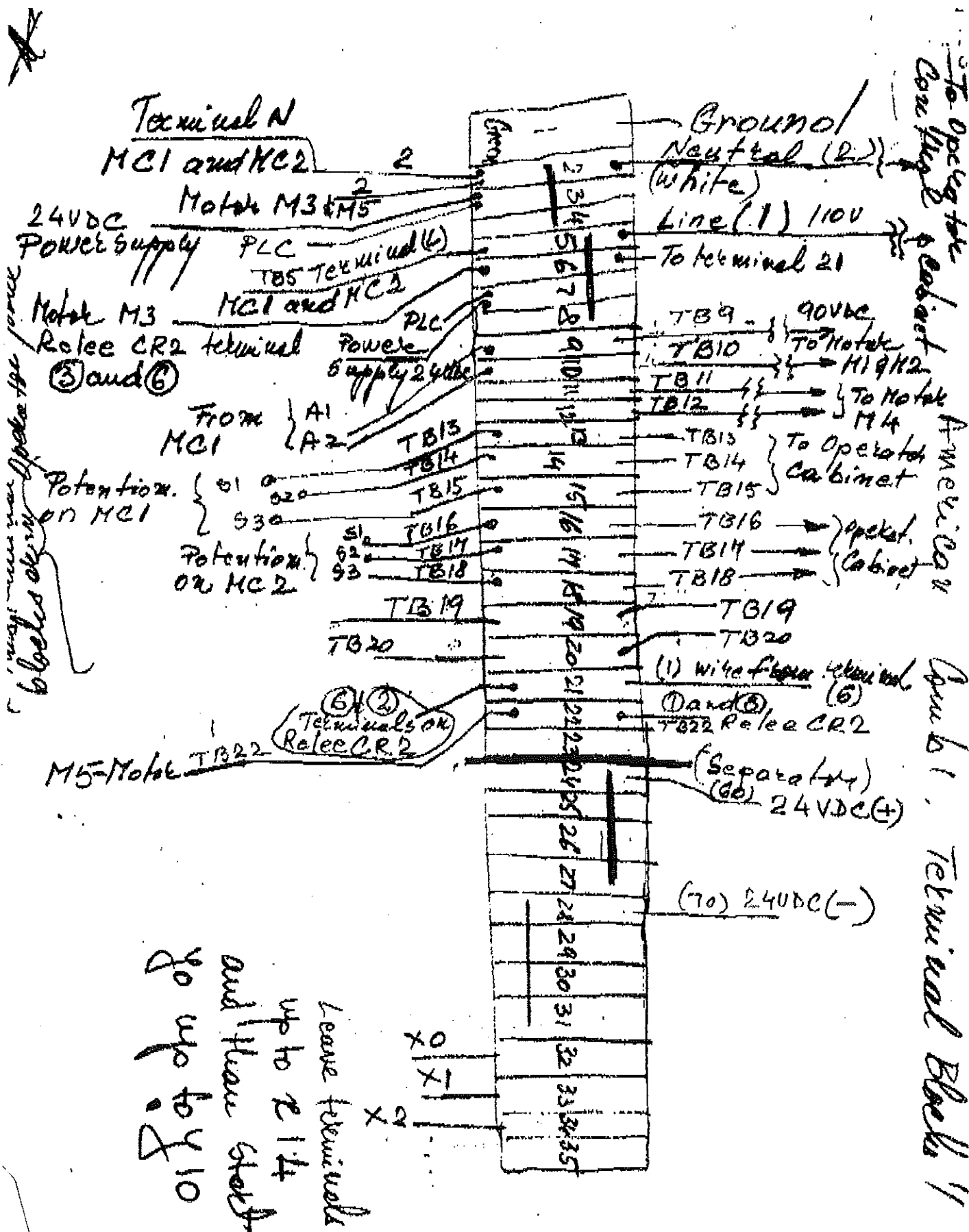
Inputs

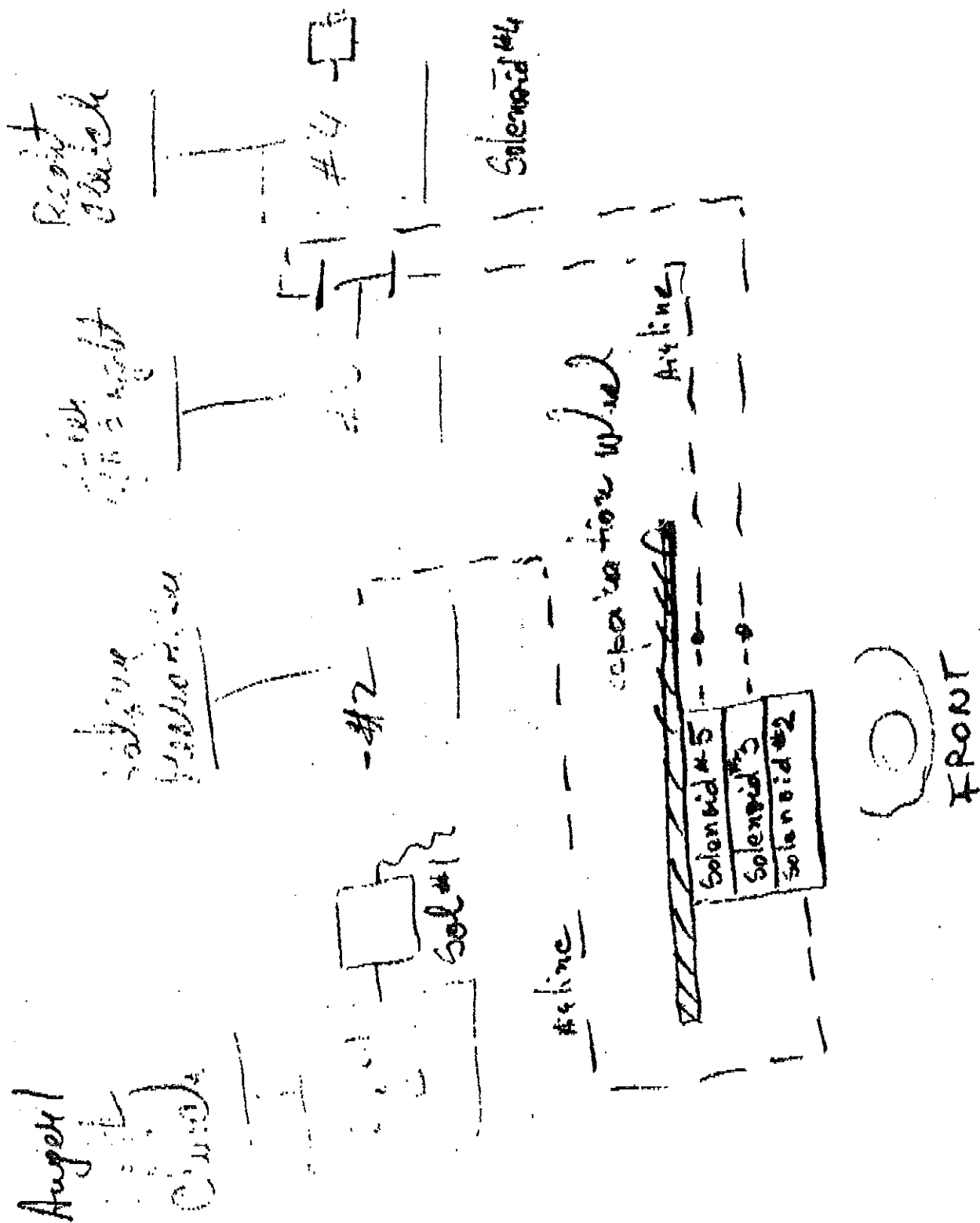
70492004

START	X0	
Left AND Right Agitator	X1	
Lifter cyl left and right DOWN	X2	(MSW1; MSW2)
Counter Left (Finish Count)	X3	Auger #1
Counter Right (Finish Count)	X4	Auger #2
EE1	X5	Auger #1
EE2	X6	Middle Eye
EE3	X7	Auger #2

Outputs

Auger Left Indicator	Y0
Auger Right Indicator	Y1
Start Count Left Auger	Y2
START Count Right Auger	Y3
Gating air cylinder	Y4
Conveyor	Y103
Agitator Auto Left	Y5
Lifter Left	Y100
Lifter Right	Y101
Agitator Right Motor	Y102





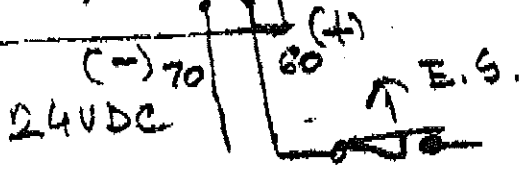
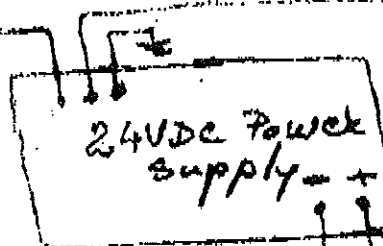
220 V



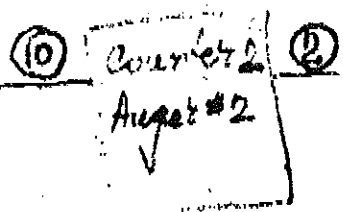
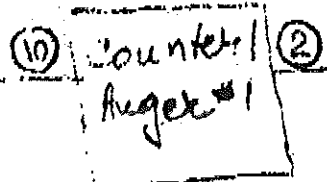
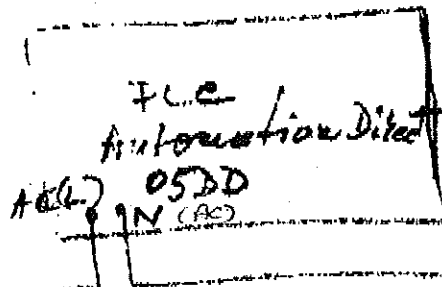
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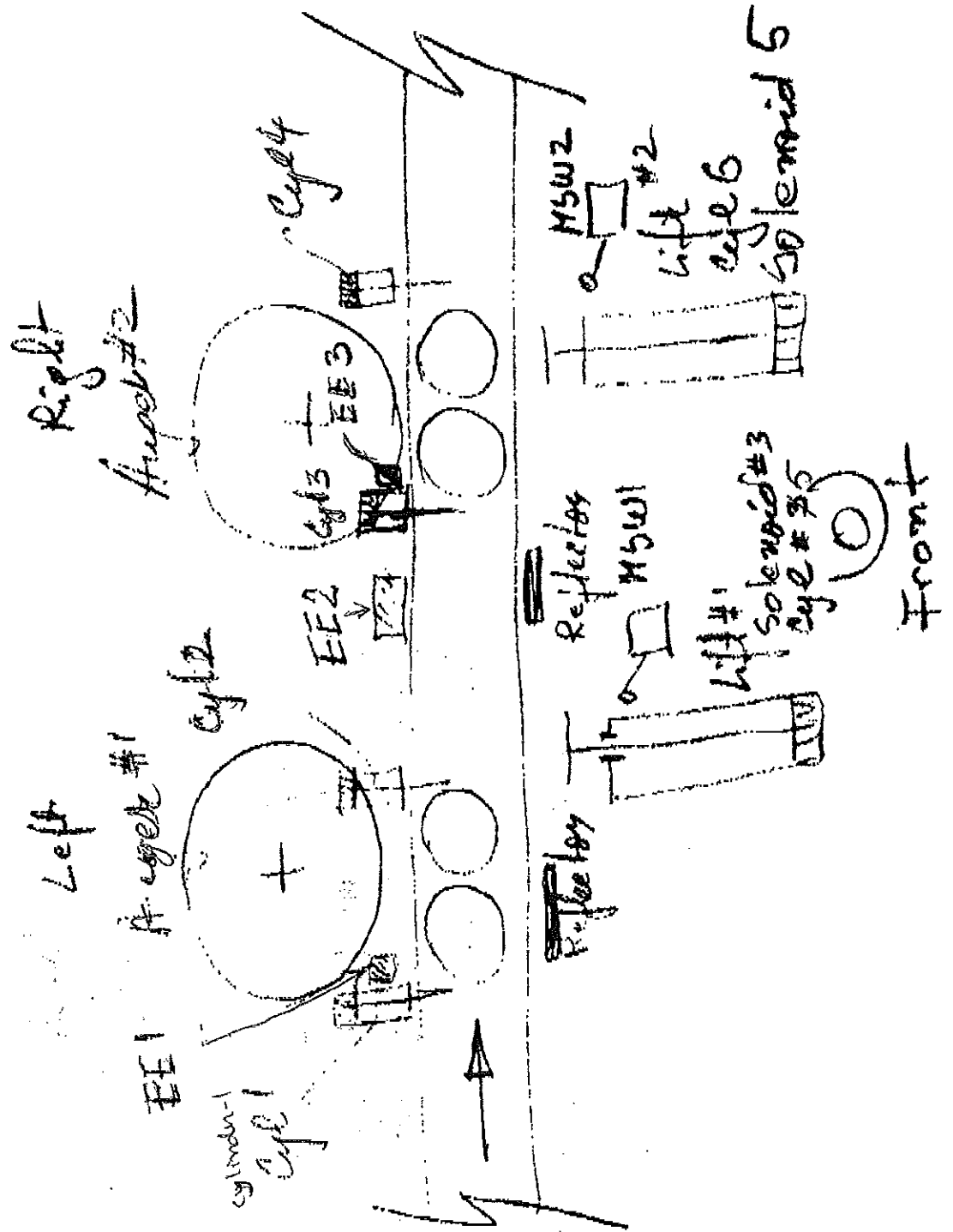
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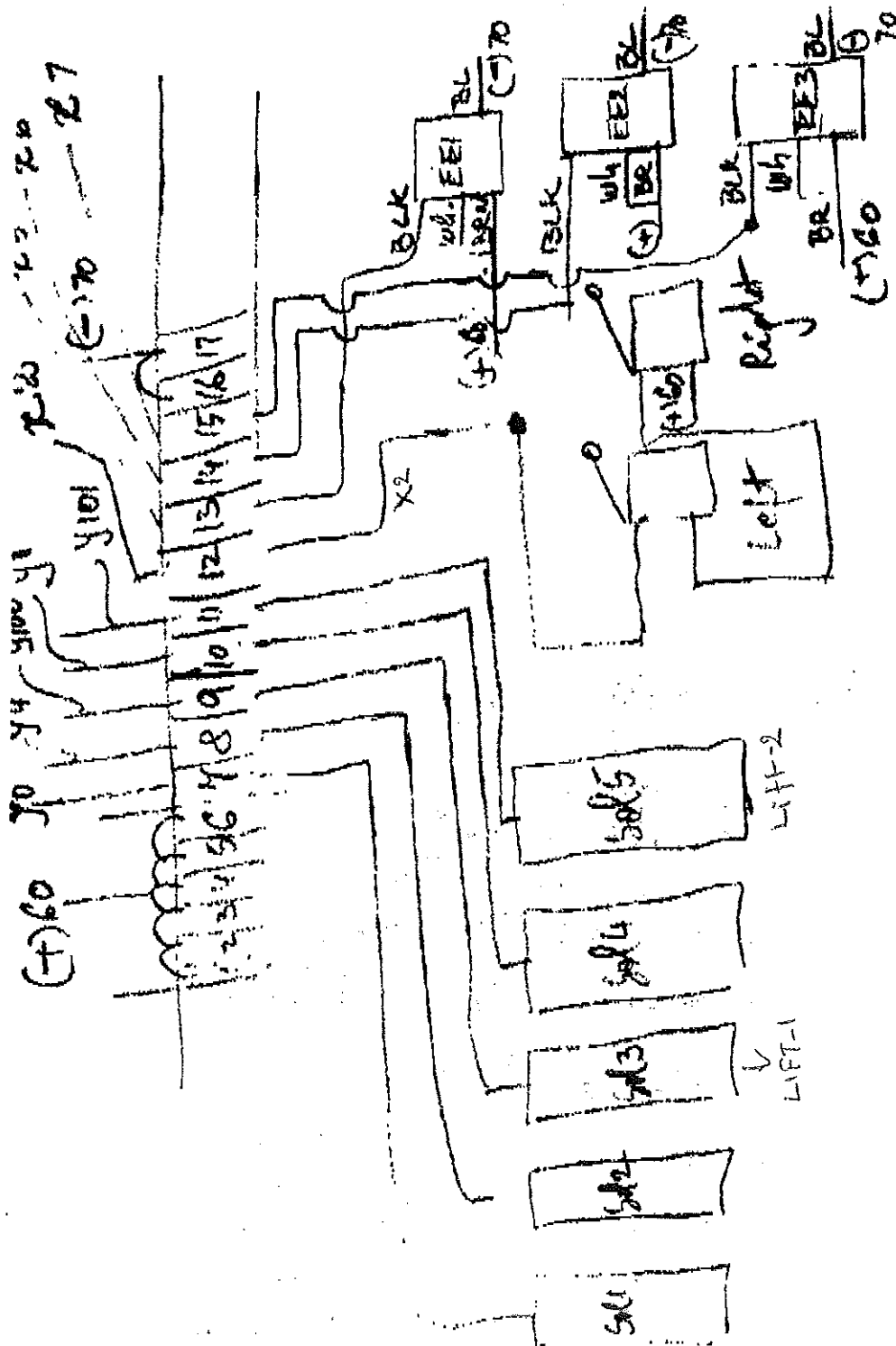
220V 1Ø



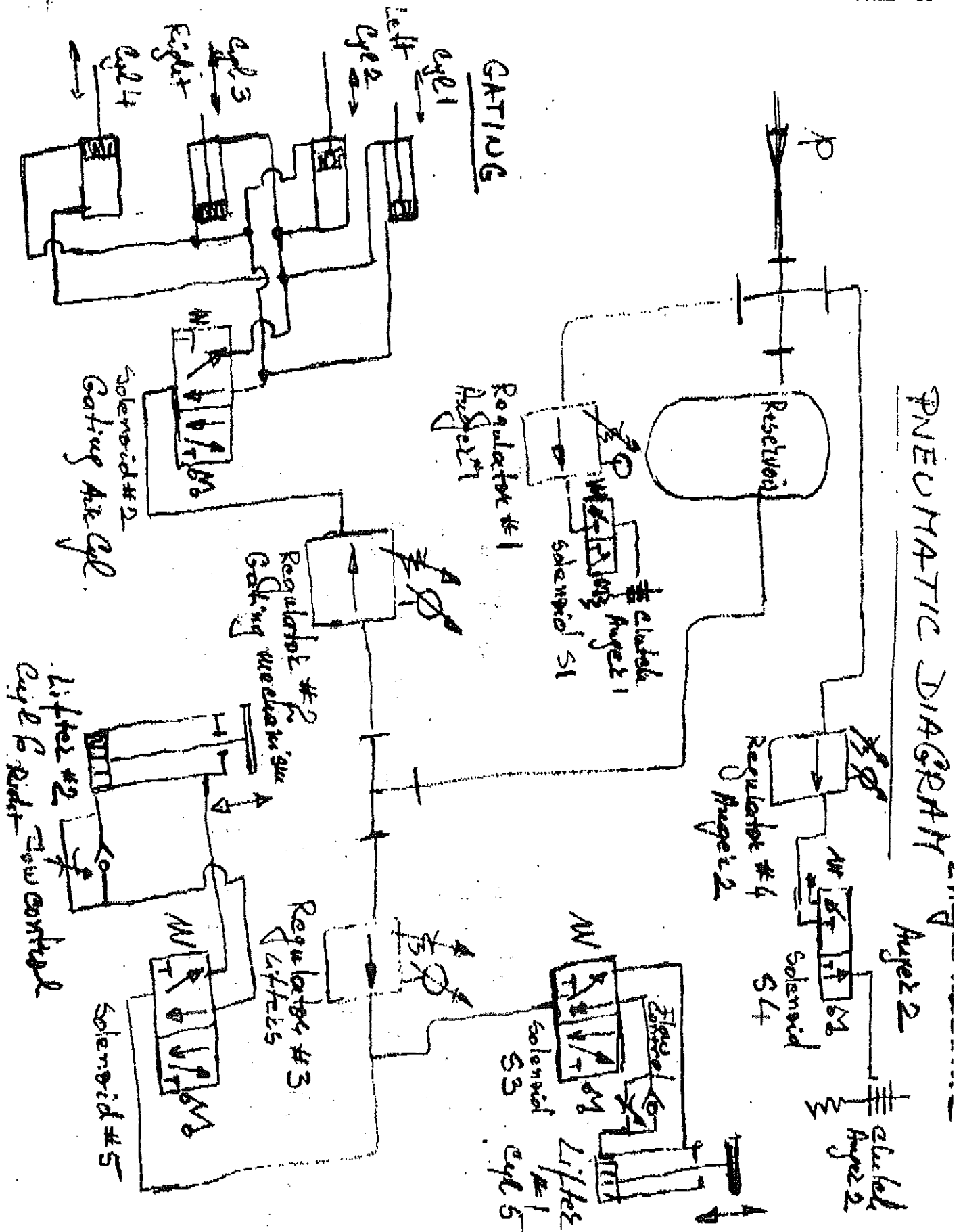
DIRECT
LOGIC 05
DO - 05DD



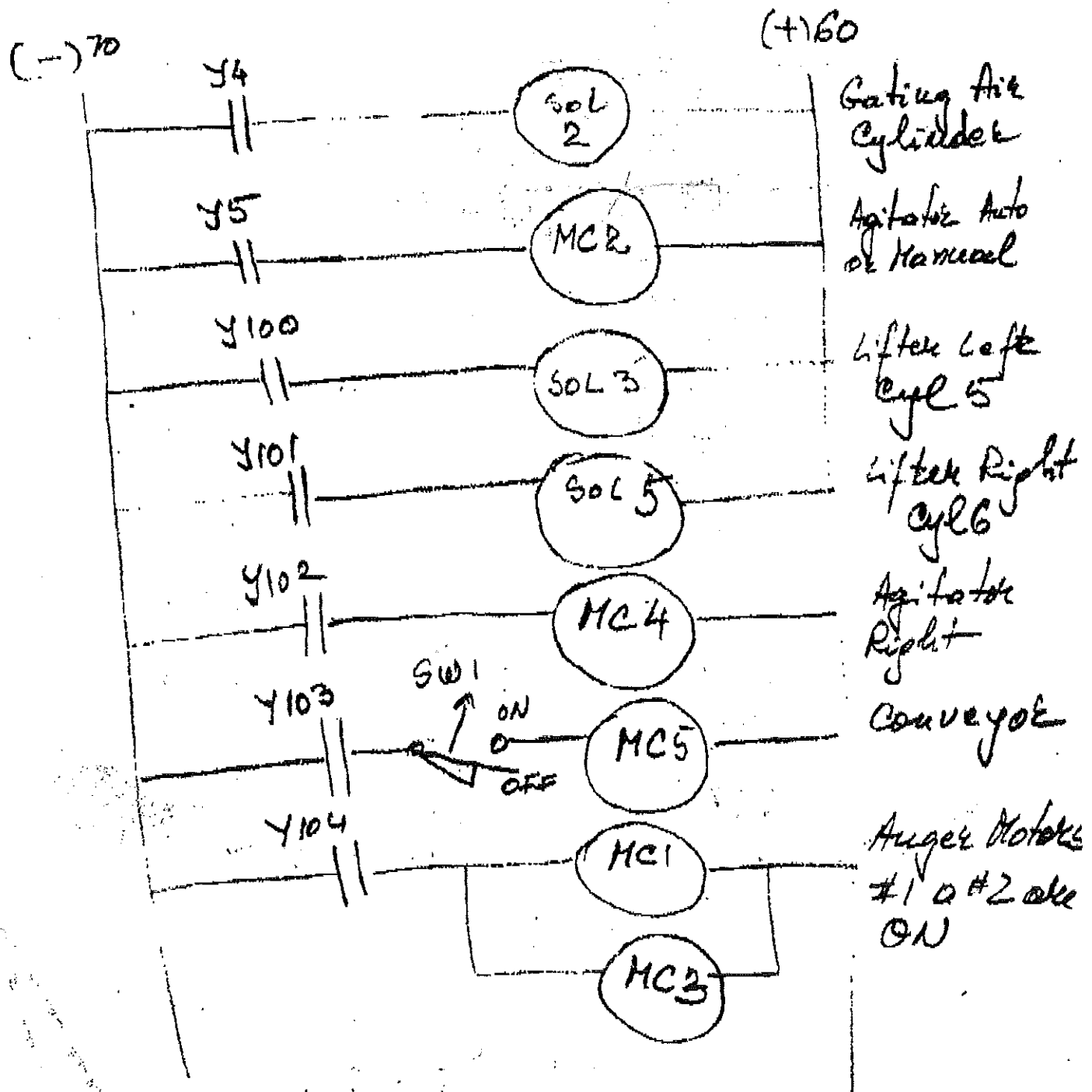




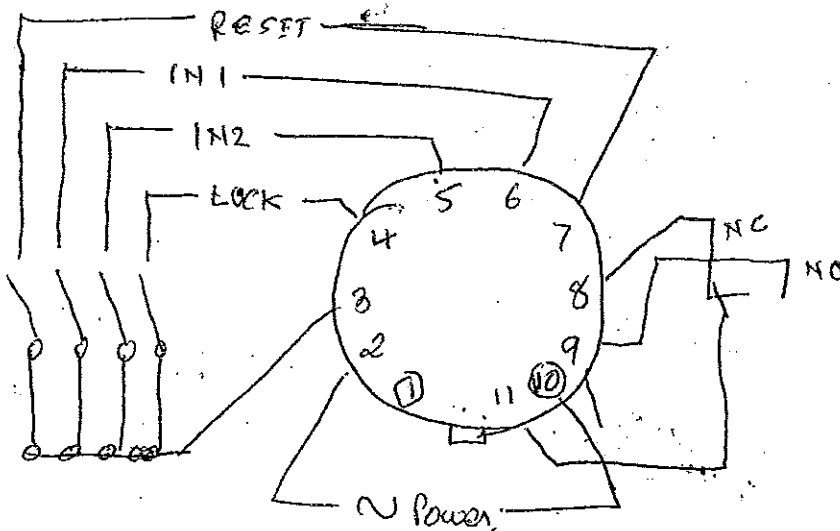
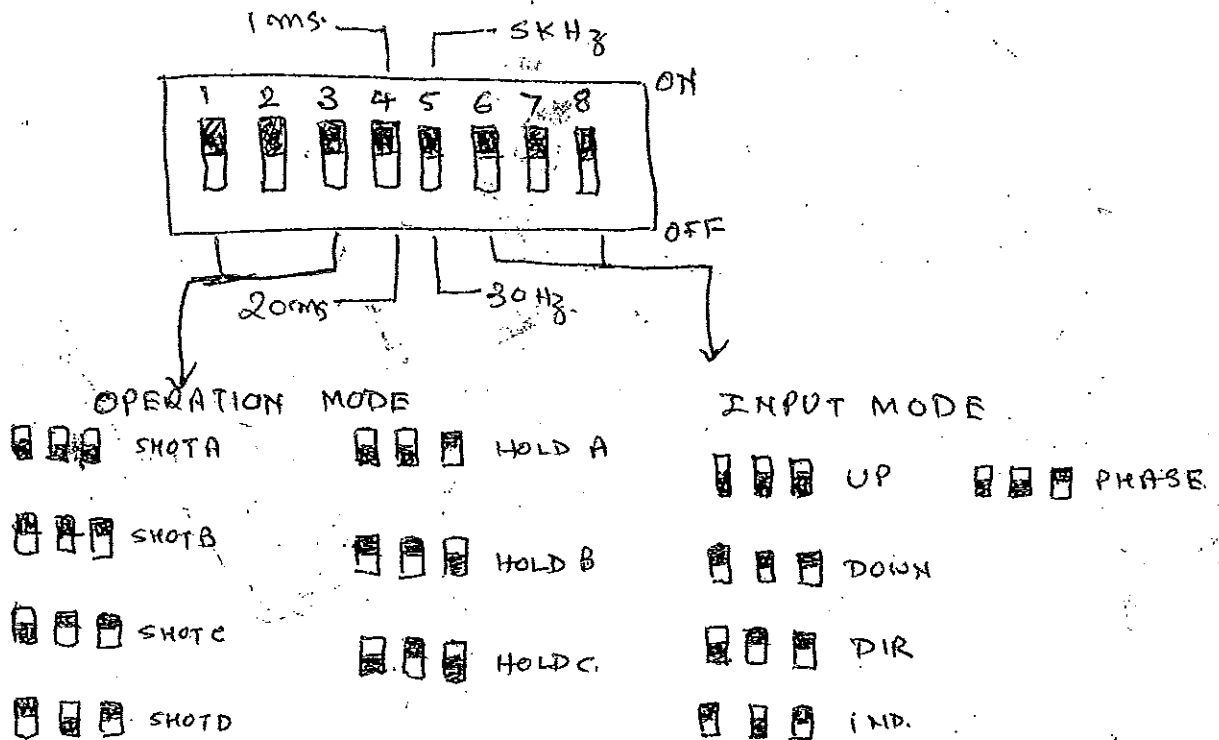
PNEUMATIC DIAGRAM



Outputs 2/2



C4H ELECTRONIC COUNTER



METEER BURT

LUK JORDON

330-928-0491

Serial # A-269

Model # 37-A

Pauls

Ramon Ext 341