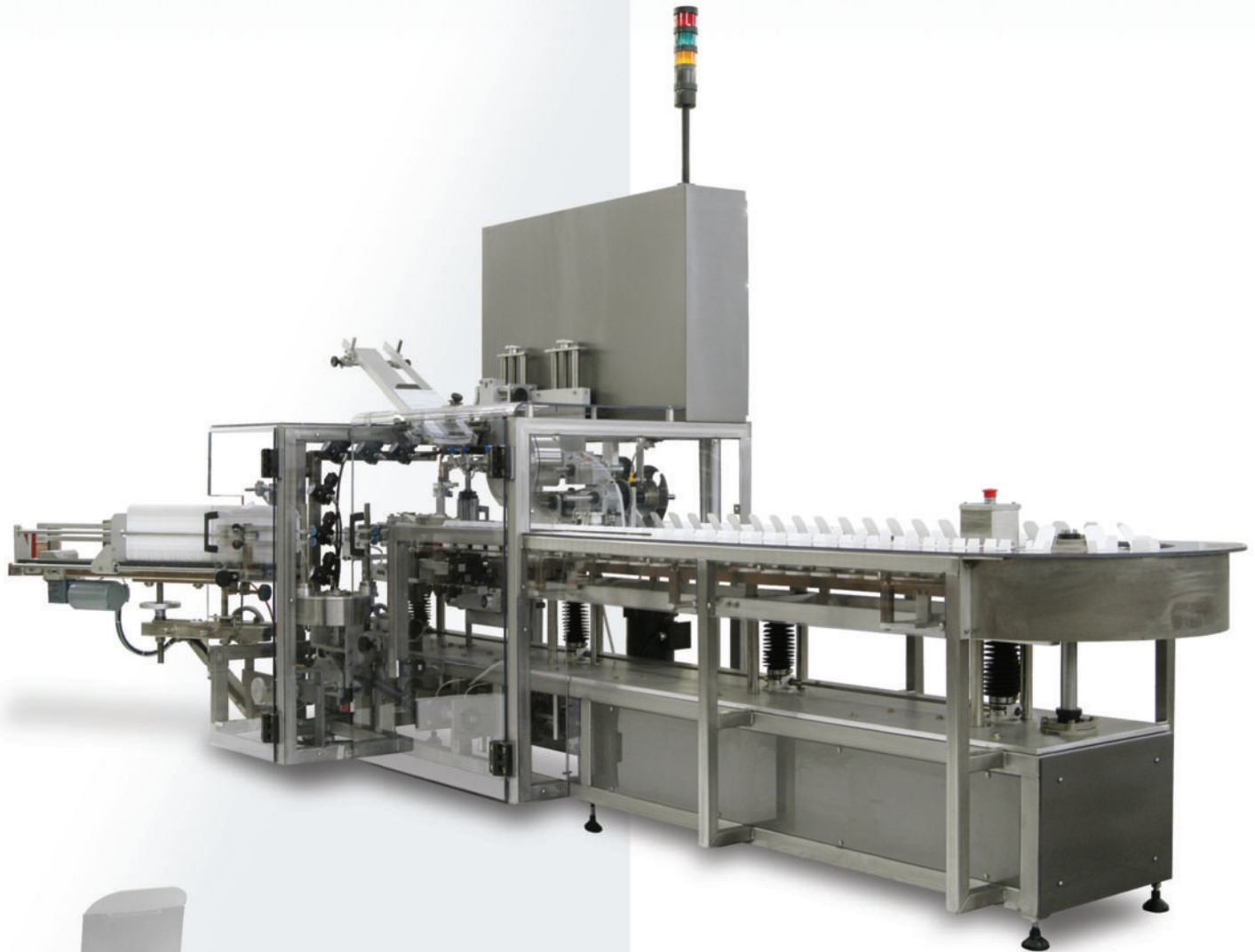


# VICTORY 100

## Compact Vertical Cartoner



### Simple, Ergonomically Advanced Vertical Cartoner

- Up to 200 Cartons Per Minute
- Stainless Steel Frame
- Precision Milled Carton Pockets
- Straight or Reverse Tuck Carton Closing
- PLC Controls
- Semi-Automatic

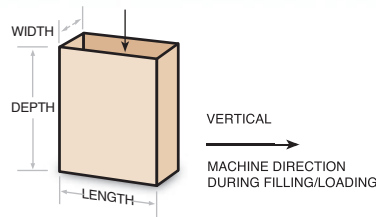
# VICTORY 100

## Compact Vertical Cartoner

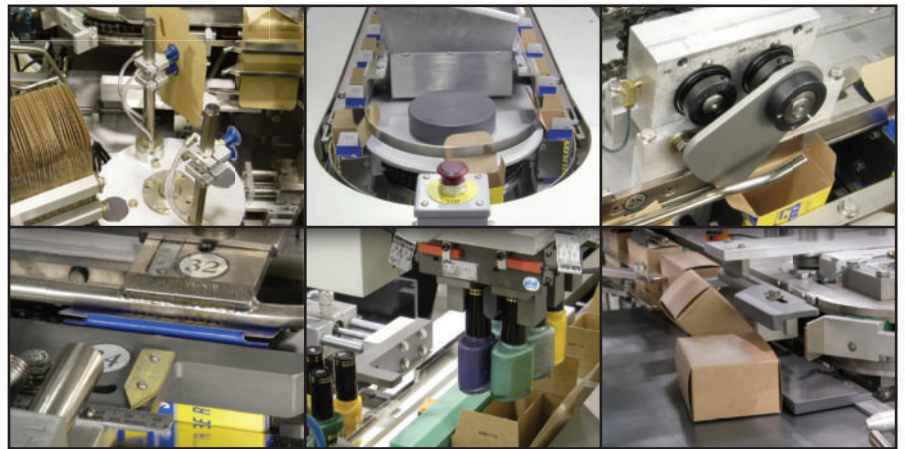
### Standard Features:

- Continuous Motion Operation
- One Set of Sized Standard Carton Pockets on Centers of 10 Inches
- Single Chain Carton Track
- 48" Powered Carton Magazine with Rotary Placer
- Gear Driven Rotary Carton Placer with Vacuum Suction Cups
- Straight or Reverse Tuck Carton Closing
- 40" of Ergonomically Designed Carton Loading Space on Each Side of the Cartoner
- Flat-Belt Discharge Conveyor with Lay-Down Tooling
- Hinged Polycarbonate Safety Panels, Electrically Interlocked, with Latches
- Variable Speed AC Motor Drive
- Zirk Fittings at all Lubrication Points
- Scaled Adjustment at all Changeover Locations

### Carton Specifications:



Dimensions		
	Min.	Max.
LENGTH	1"	8.5"
WIDTH	.5"	3"
DEPTH	1.5"	9"



### Value-Added Options:

- Additional Sets of Carton Pockets
- Extended Carton Magazines
- Hot Melt Glue Carton Sealing
- Custom Carton Closing
- Customized Product Infeeds
- Automatic Bottle Loading
- Various Feeders for Pre-Folded Literature
- Counter/Weigh Scale and Auger Filling
- Servo Drive
- Adjustable Carton Pockets
- Right-Hand Orientation

### Machinery Specifications:

#### Utilities Required:

Electrical: 230 Volts, 3 Phase, 60 Hz, Internal Stepdown to 110 Control Voltage  
Air: 6.5 CFM @ 60 PSI

