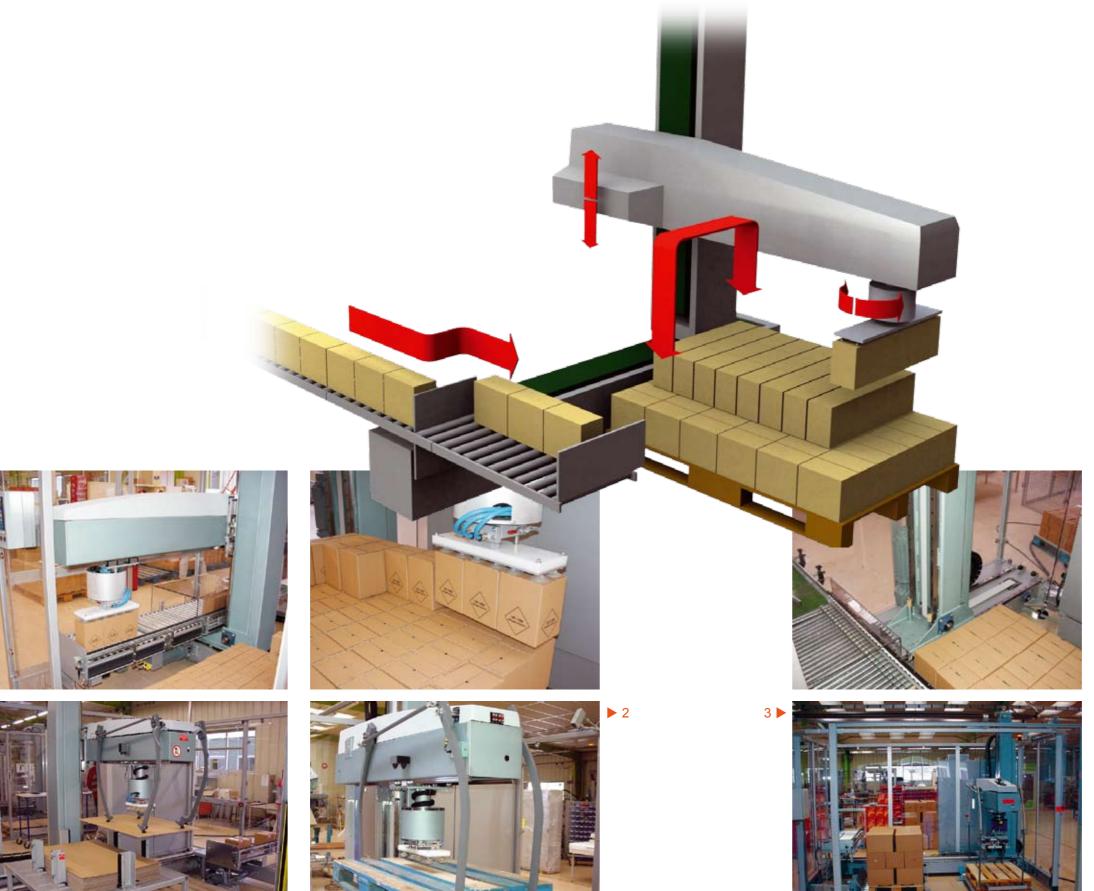


4-axis





Palletizer



- 1 ► Magazine and layer card gripping
- 2 ► Pallet gripping
- 3 ► Pallet magazine
- 4 ► Semi-automatic pallet infeed









▶ TECHNICAL CHARACTERISTICS

- > The rollers of the case conveyor are inclined so that products are positioned naturally against the datum guide in order to guarantee positive gripping
- > The second case conveyor guide is removed in order to improve operator access and speed up size changeovers
- > The conveyor lengths between the case packer and palletizer are reduced by integrating them directly into the palletizer

ADVANTAGES

- > Integration of pallet magazine and/or layer card magazine by extending the beam
- > Reduced footprint
- > Servo motors for smooth movements at higher speeds

PERFORMANCE

- > Innovative design incorporating sliding safety guards
- > Load: up to 45kg with tooling
- > An empty pallet can be stocked under the product infeed, with automatic transfer for the single station model (P911)
- > Speed: up to 13 cycles per minute depending on the pallet patterns
- > Product and case size ranges available on request

P911 (1 station)

| Speed | Pallet conveyor | Automatic pallet infeed | Layer card insertion |
|---------------------|-----------------------------|-------------------------|----------------------|
| Up to 13 cycles/min | No (unless specific option) | No | No |

P922 (2 stations)

| Speed | Pallet conveyor | Automatic pallet infeed | Layer card insertion |
|---------------------|-----------------|------------------------------|----------------------|
| Up to 12 cycles/min | Yes | Yes depending on application | No |

P932 (2 stations)

| Speed | Pallet conveyor | Automatic pallet infeed | Layer card insertion |
|---------------------|-----------------|-------------------------|----------------------|
| Up to 10 cycles/min | Yes | Yes | Yes |

P943 (3 stations)

| Speed | Pallet conveyor | Automatic pallet infeed | Layer card insertion |
|---------------------|-----------------|-------------------------|----------------------|
| Up to 10 cycles/min | Yes | No | Yes |