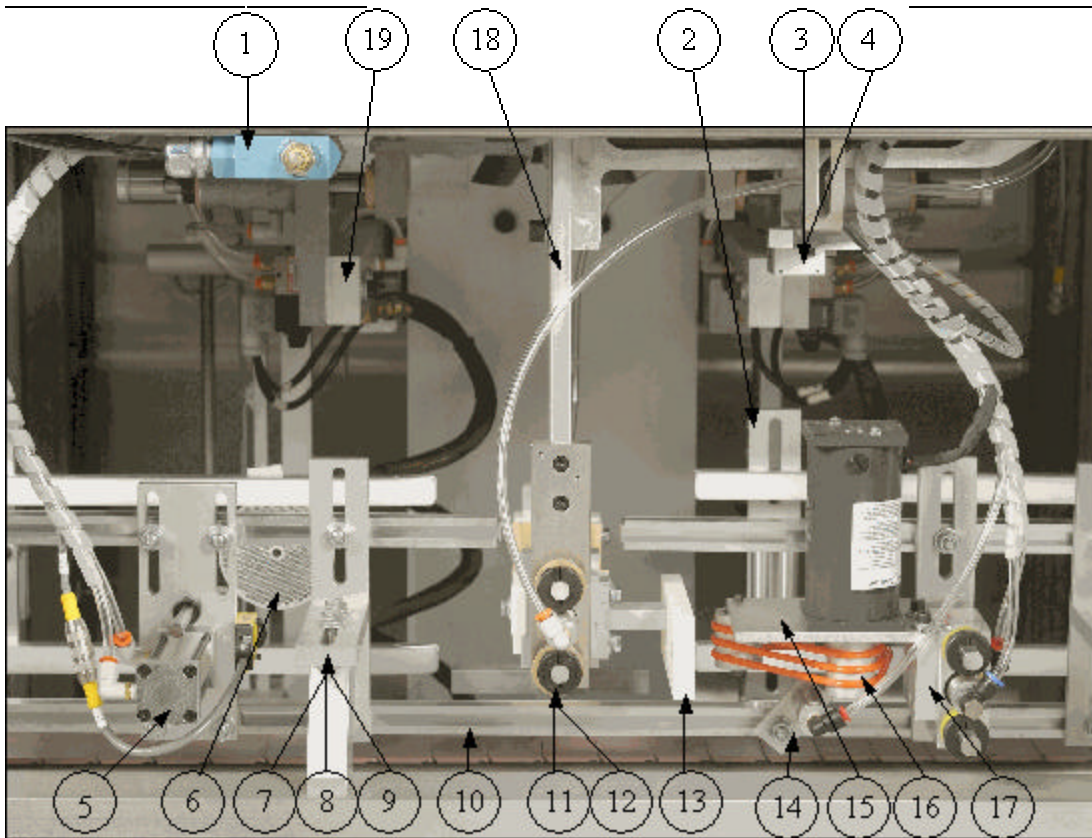




In-House Spare Parts Manual

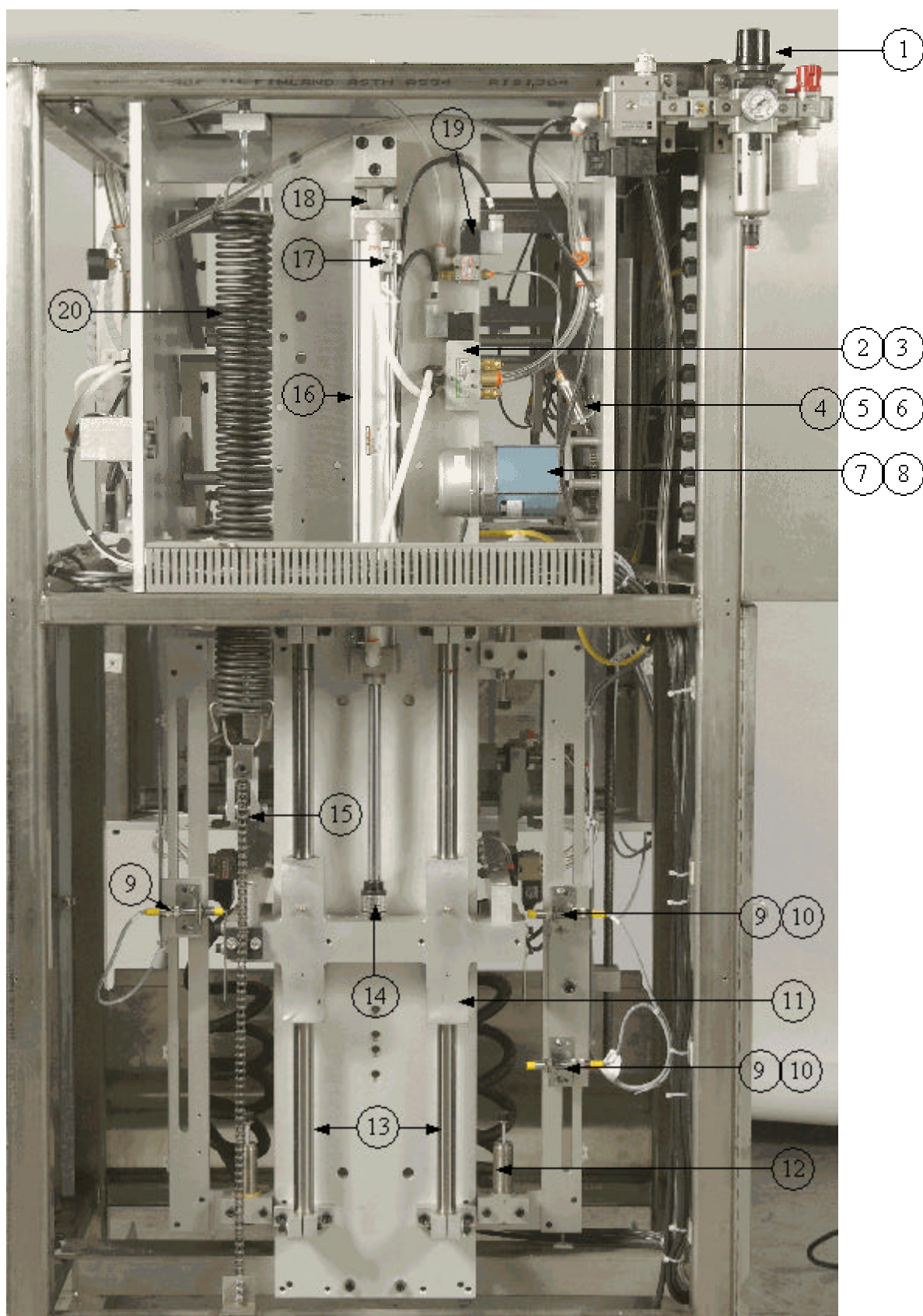


SleeveCo

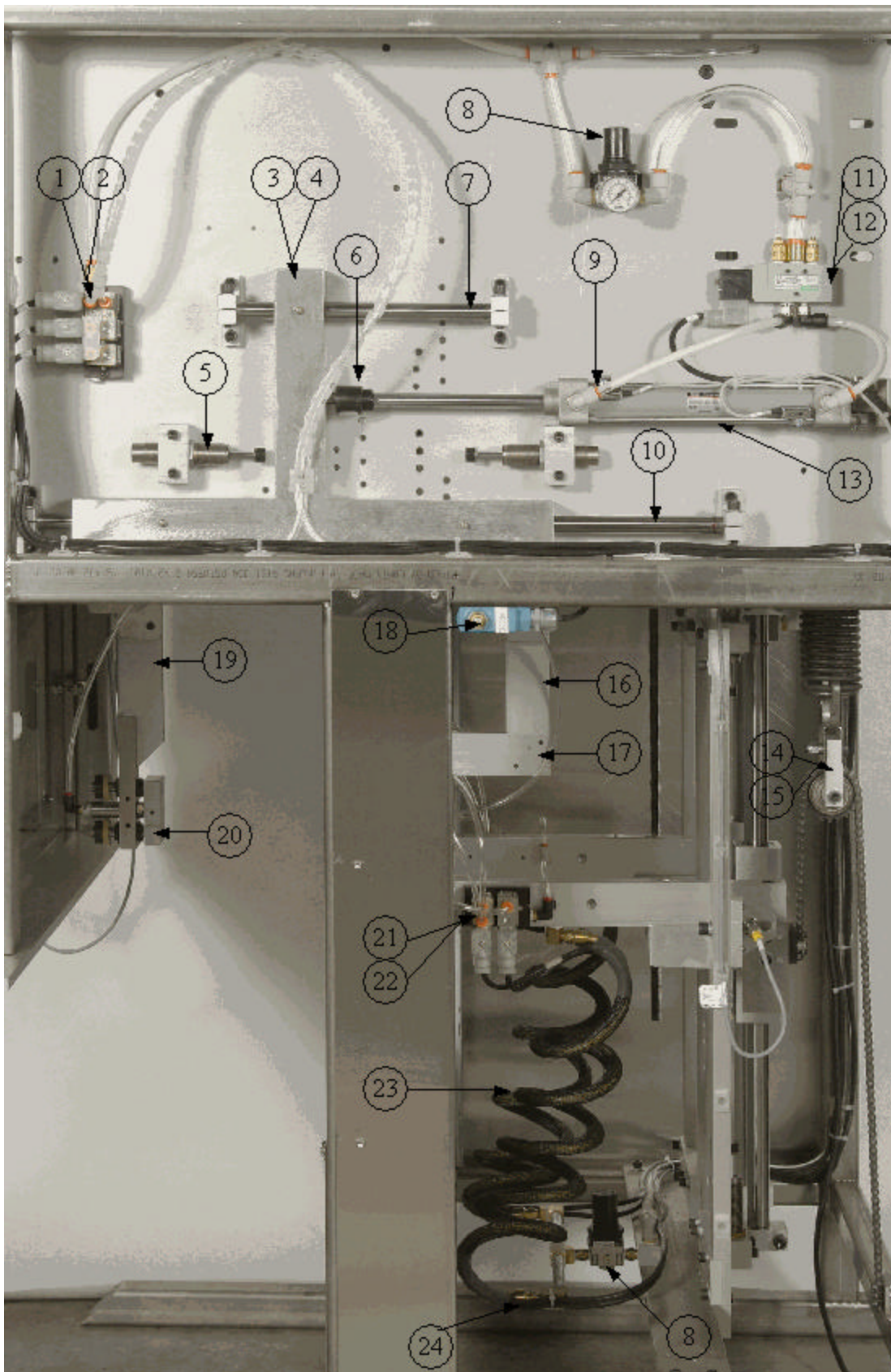


Item Number	Part Number	Descriptions
1	2400-158	Safety Switch
2	5400-012	Idler Roller Assembly*
3	5400-028	Photo Eye Sunx*
4	5400-029	Photo Eye Bracket*
5	2400-530	Gate Assembly
6	2400-135	Reflector
7	2400-125	Guide Rail Bracket
8	2400-126	Guide Rail Bracket
9	2400-127	Guide Rail Bracket
10	2400-128	Guide Rail
11	2400-525	Bottle Clamp Assembly-Front
12	2400-526	Bottle Clamp Assembly-Rear
13	T-xxx-11	Bottle Stop
14	2400-112	B/O Air Cylinder*
15	BO-1	Bottle Orientor Assembly*
16	5400-013	Motor Pulley B/O*
17	5400-035	B/O Air Cylinder Bracket*
18	1800-015	Front Loader Arm
19	2400-113	Tooling Arm

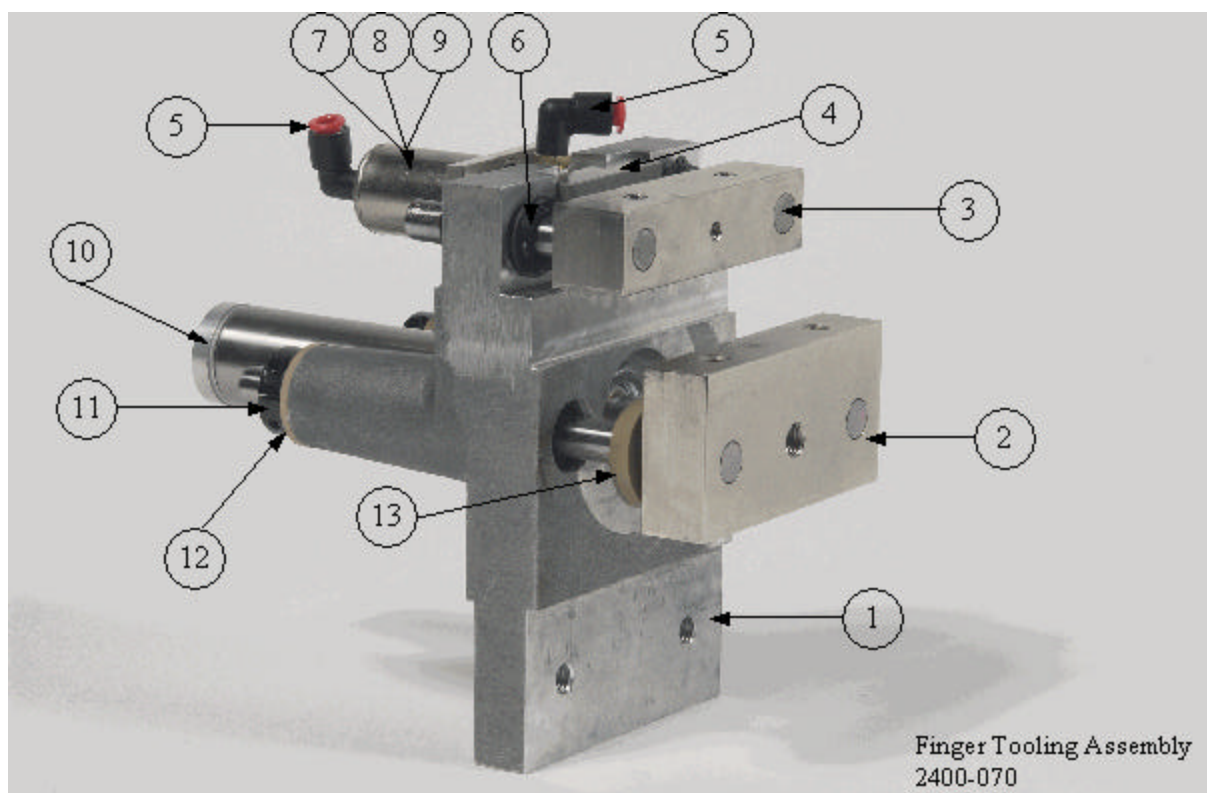
*For machines that
contain Bottle Orientors



Item Number	Part Number	Description
1	2400-149	Air Regulator
2	2400-448	Solenoid Valve
3	2400-212	Adjustable Muffler 1/4"
4	1800-030	Air Cylinder, Brake
5	2400-184	Fitting
6	1800-031	Bracket
7	1800-002	Drive Motor
8	1800-004	Sprocket
9	2400-096	Proximity Sensor
10	2400-426	Cable
11	2400-110	Elevator Casting
12	1800-019	Shock Absorber
13	2400-109	1" Diameter Shaft
14	1800-011	Coupling
15	2400-120	Chain Sprocket
16	1800-024	Elevator Cylinder
17	1800-038	Cylinder Reid Switch
18	1800-013	Clevis Bracket
19	2400-444	Solenoid Valve



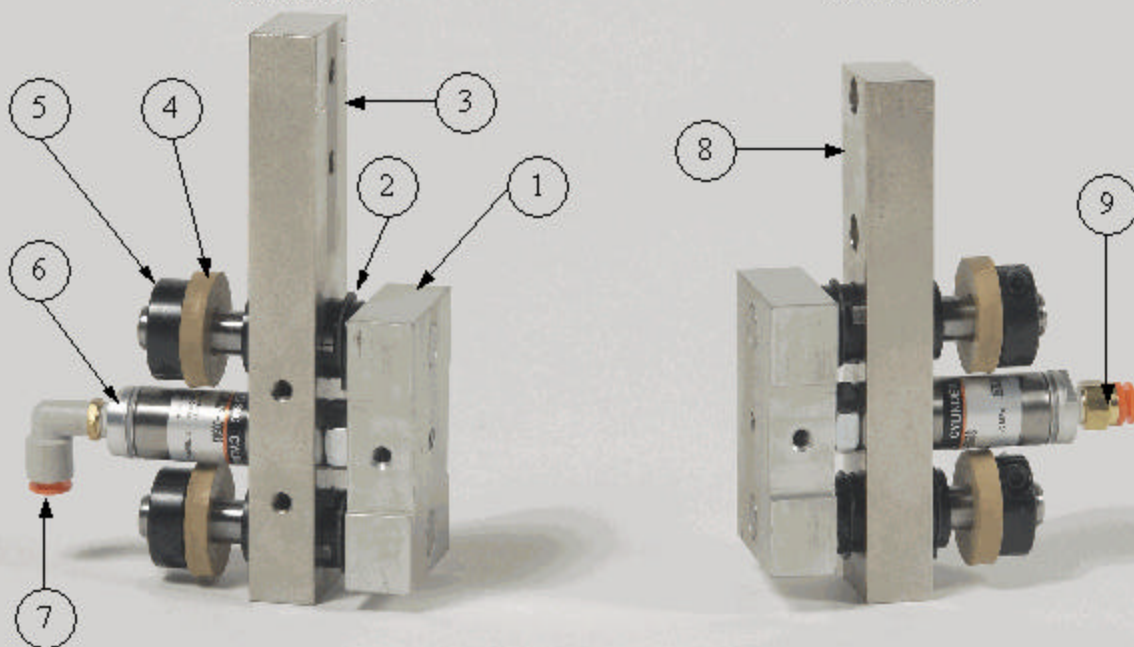
Item Number	Part Number	Description
1	2400-453	3 Station Solenoid Assembly
2	2400-444	Solenoid Valve
3	2400-098	Loader Casting
4	2400-099	3/4" Linear Bearing
5	1800-019	Shock Absorber
6	1800-011	Coupling
7	2400-102	3/4" X 30" Shaft
8	2400-235	Air Regulator
9	1800-038	Cylinder Switch Reid
10	2400-103	3/4" X 30" Shaft
11	2400-448	Air Solenoid
12	2400-212	Adjustable Muffler 1/4"
13	1800-012	Loader Cylinder
14	2400-119	Helper Spring Bracket
15	2400-171	Helper Spring Bracket
16	1800-016	Rear Loader Arm
17	2400-104	Horizontal Arm
18	2400-158	Safety Switch
19	1800-015	Front Loader Arm
20	2400-106	Bottle Clamp Bracket
21	2400-452	2 Station Solenoid Assembly
22	2400-444	Solenoid Valve
23	2400-532	Coiled Airline Assembly
24	2400-153	NY Coil Kit



Item Number	Part Number	Description
1	2400-071	Finger Tooling Casting
2	2400-073	Finger Clamp Block
3	2400-074	Label Clamp Block
4	2400-080	Mounting Plate
5	2400-190	Elbow Fitting
6	2400-072	1/2" Linear Bearing
7	2400-078	Air Cylinder (Not Shown)
8	2400-081	Cylinder Sleeve
9	2400-079	Cylinder Sleeve Spacer (Not Shown)
10	2400-166	Air Cylinder 1 1/4"
11	2400-082	Collar
12	2400-199A	Bumper 1/8"
13	2400-199	Bumper 1/4"

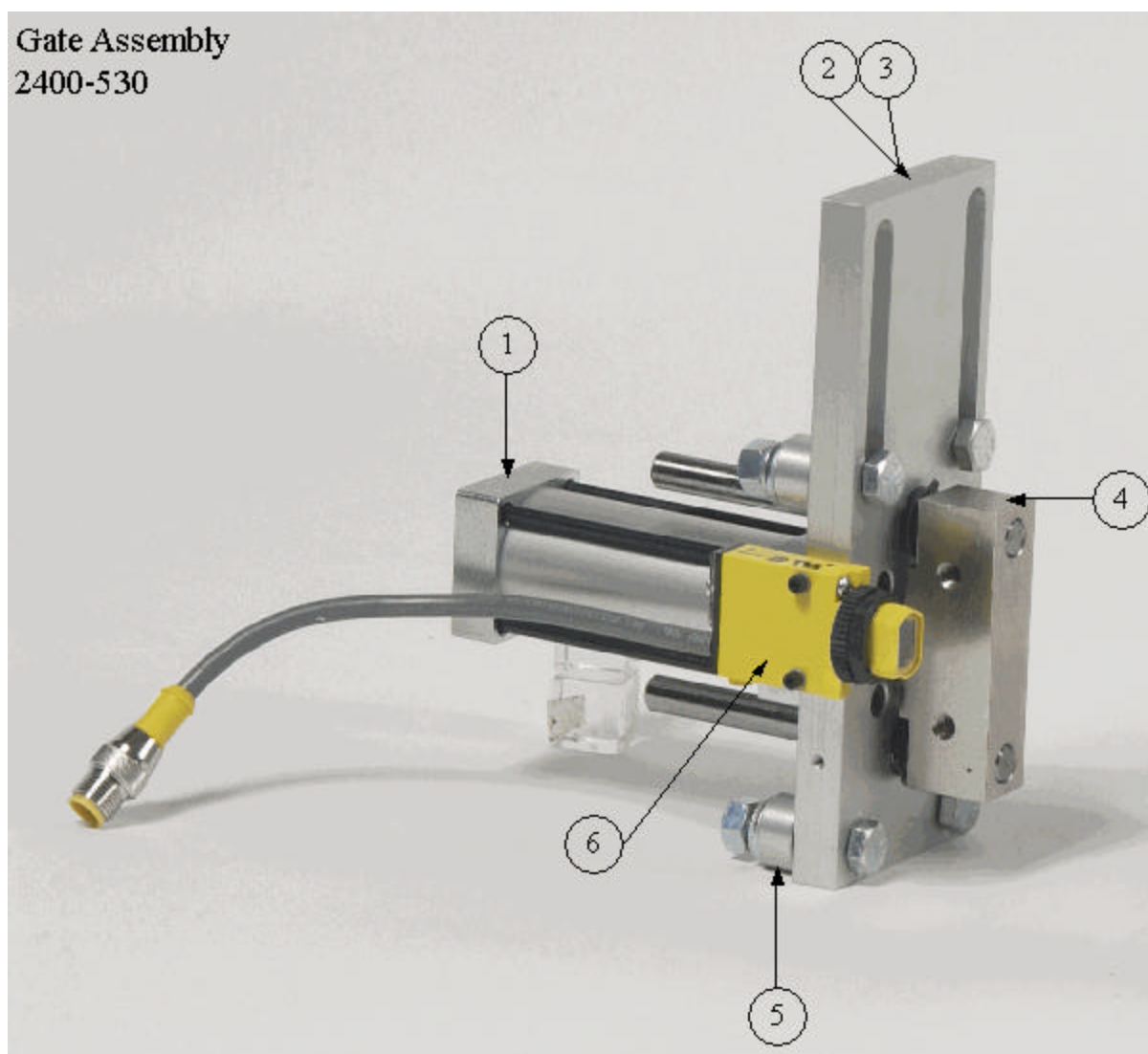
Bottle Clamp Assembly (Front)
2400-525

Bottle Clamp Assembly (Rear)
2400-526



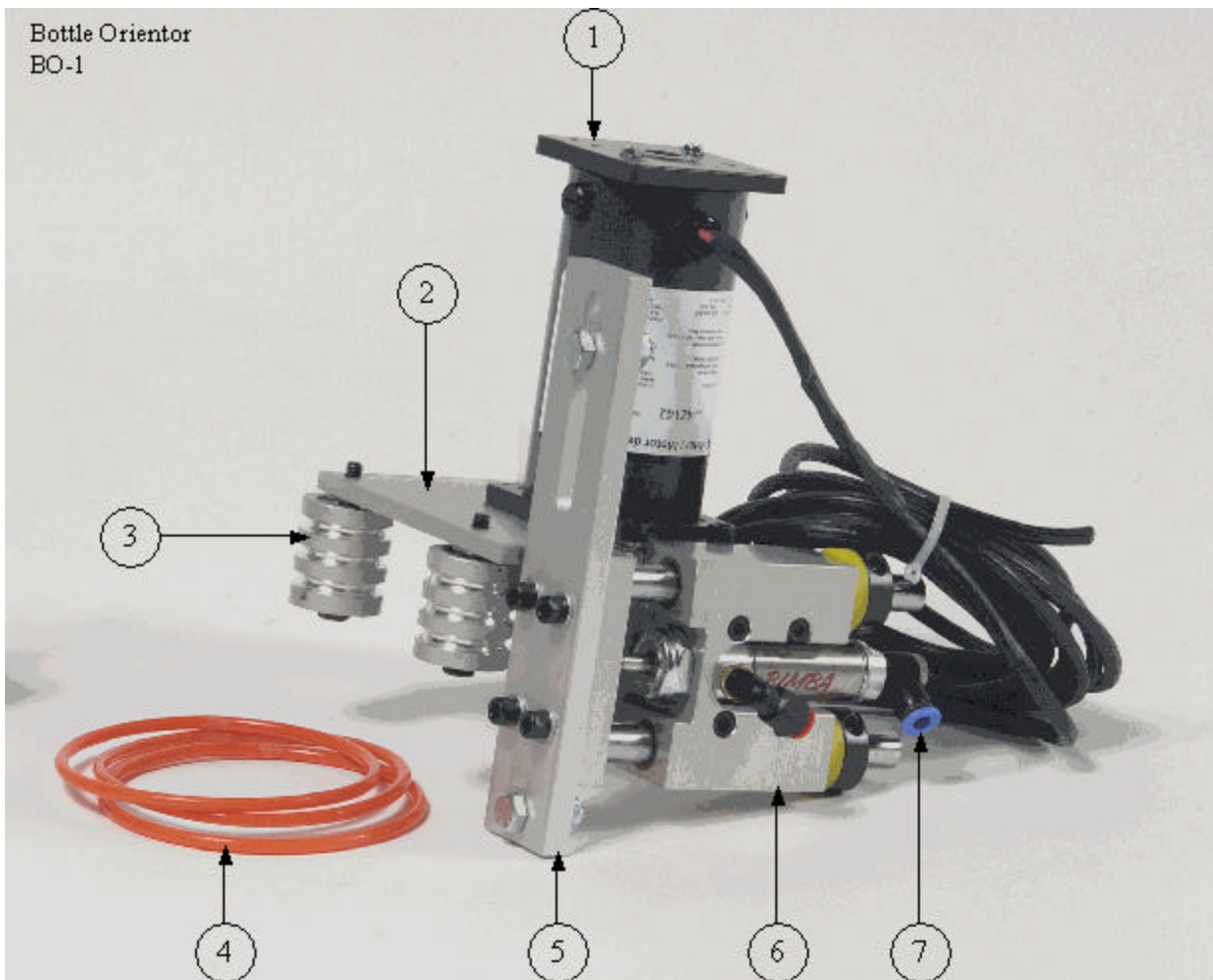
Item Number	Part Number	Description
1	2400-106	Bottle Clamp Bracket
2	2400-072	1/2" Linear Bearing
3	3000-021	Front Bracket
4	2400-189	Rubber Bumper 1/4"
5	2400-082	Collar
6	2400-105	Air Cylinder
7	2400-190	Air Fitting
8	3000-022	Rear Bracket
9	2400-185	Air Fitting

Gate Assembly
2400-530

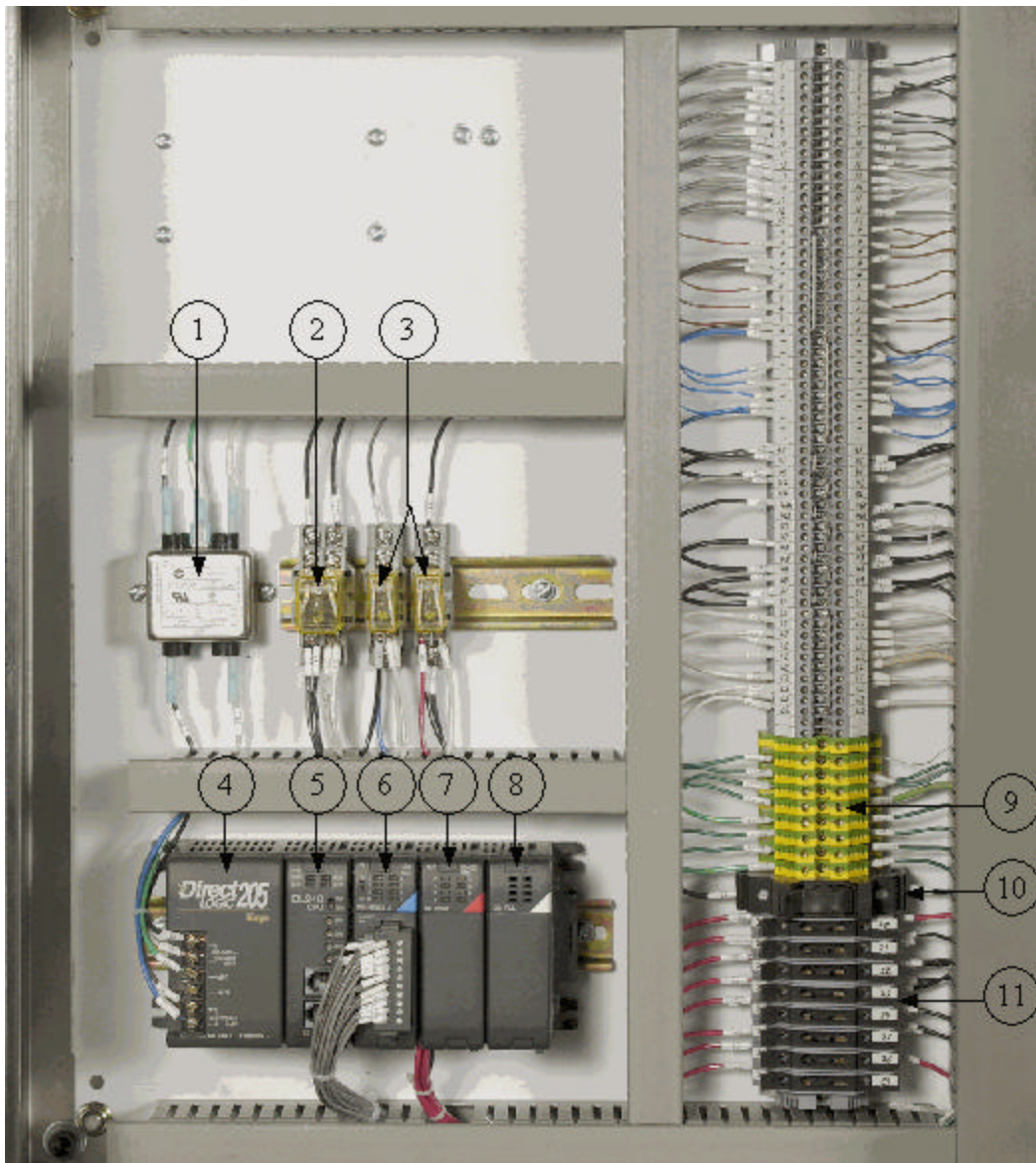


Item Number	Part Number	Description
1	3600-005	Air Cylinder – Gate
2	2400-500	Bracket
3	2400-362	3/8" Linear Bearing
4	2400-501	Slide Bracket
5	2400-360	Gate Spacer
6	2400-133	Photo Eye

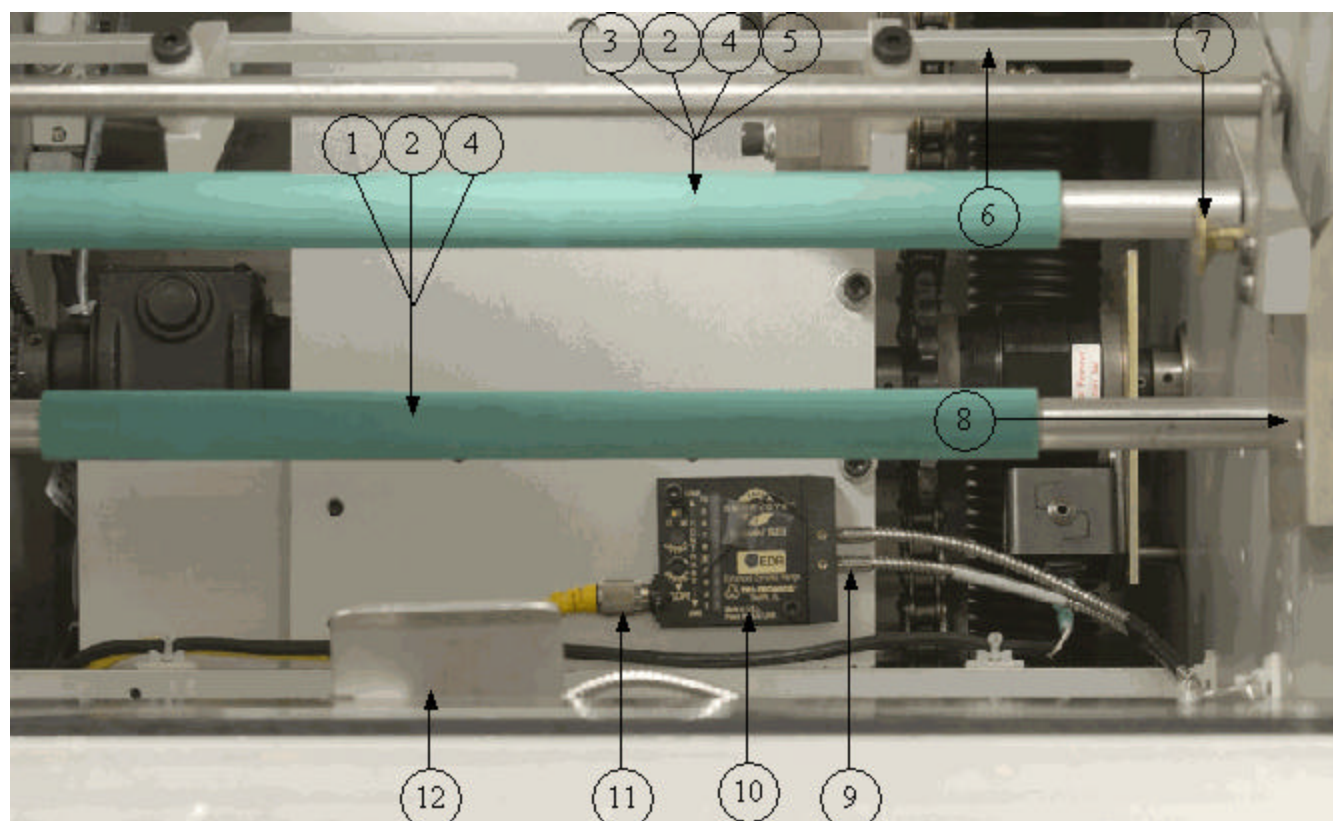
Bottle Orientor
BO-1



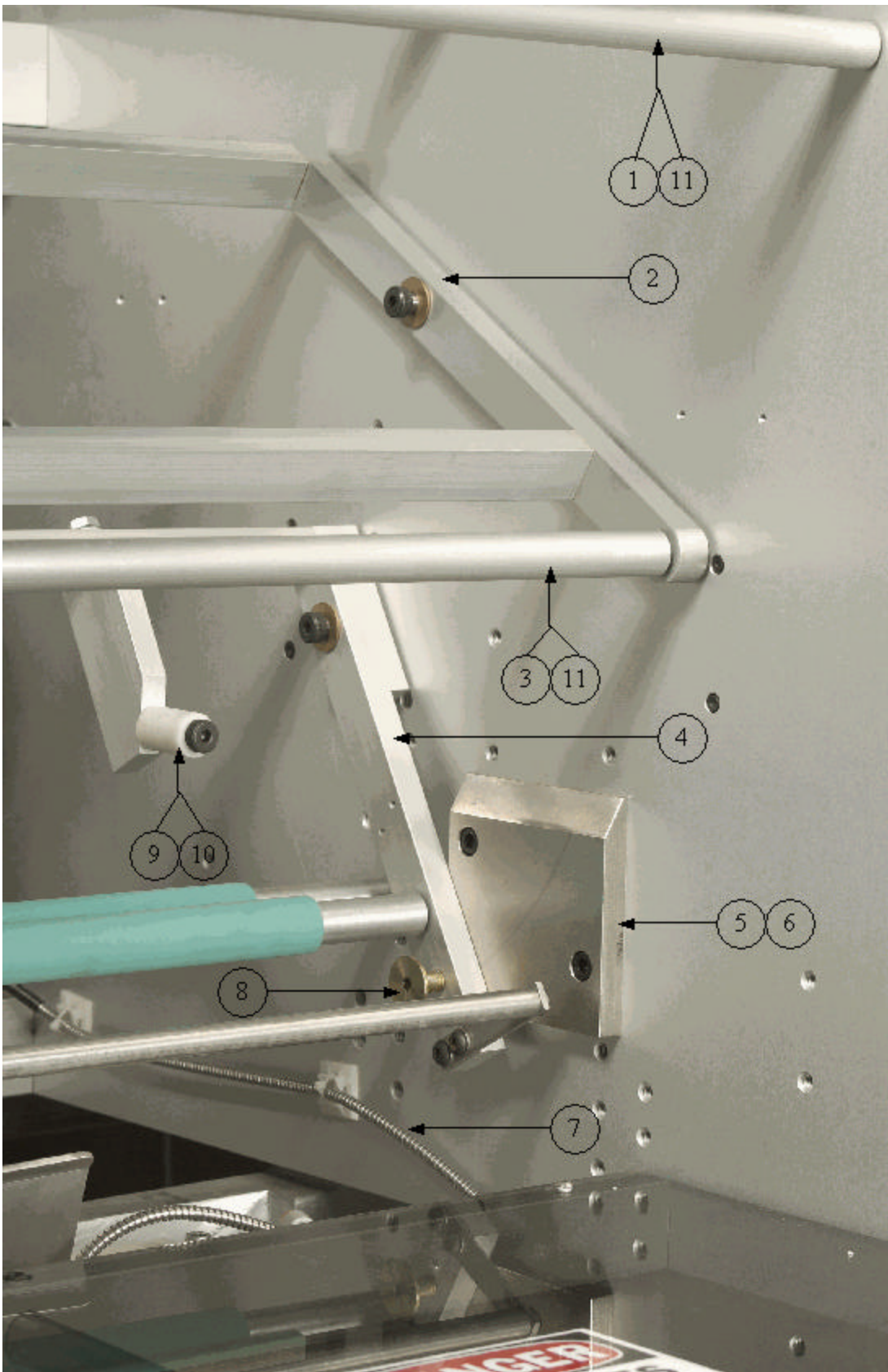
Item Number	Part Number	Description
1	5400-031	Drive Motor
2	2400-037	Mounting Bracket
3	5400-009	Idler Pulley
4	5400-033	Drive Belt
5	5400-036	Mounting Bracket, Guide Rail
6	5400-038	Slide Cylinder
7	2400-089	Fitting



Item Number	Part Number	Description
1	1800-028	EM Filter
2	2400-141	Relay – Large
3	2400-512	Relay – Small
4	2400-115	PLC Base
5	2400-142	PLC CPU
6	2400-202	Input Module
7	2400-230	Output Module
8	2400-306	Space Module
9	2400-098	Ground Block
10	2400-226	Fuse Block
11	2400-284	Fuse Block



Item Number	Part Number	Description
1	2400-029	Driven Roller
2	2400-030	Roller Bearing
3	2400-084	Drive Roller
4	2400-085	Sprocket
5	2400-031	Spur Gear
6	2400-020	Swing Arm Assembly
7	2400-032	Spring Plunger
8	2400-052	Side Plate
9	2400-067	Fiber Optic Cable
10	2400-068	Smart Eye
11	2400-069	Smart Eye Cable
12	2400-163	Label Guide



Item Number	Part Number	Description
1	2400-058	Idler Roller
2	2400-033	Tension Arm Assembly
3	2400-036	Idler Roller
4	2400-020	Swing Arm Assembly
5	2400-052	Side Plate L.H.
6	2400-03	Side Plate R.H.
7	2400-067	Fiber Optic Cable
8	2400-032	Spring Plunger
9	2400-024	Horn Roller Brut
10	2400-025	Horn Roller Guide
11	2400-030	Bearing