

SEAL LUBE FEED (REF.)

7.75

0.375 TYP.

15.75

PORT 'B'

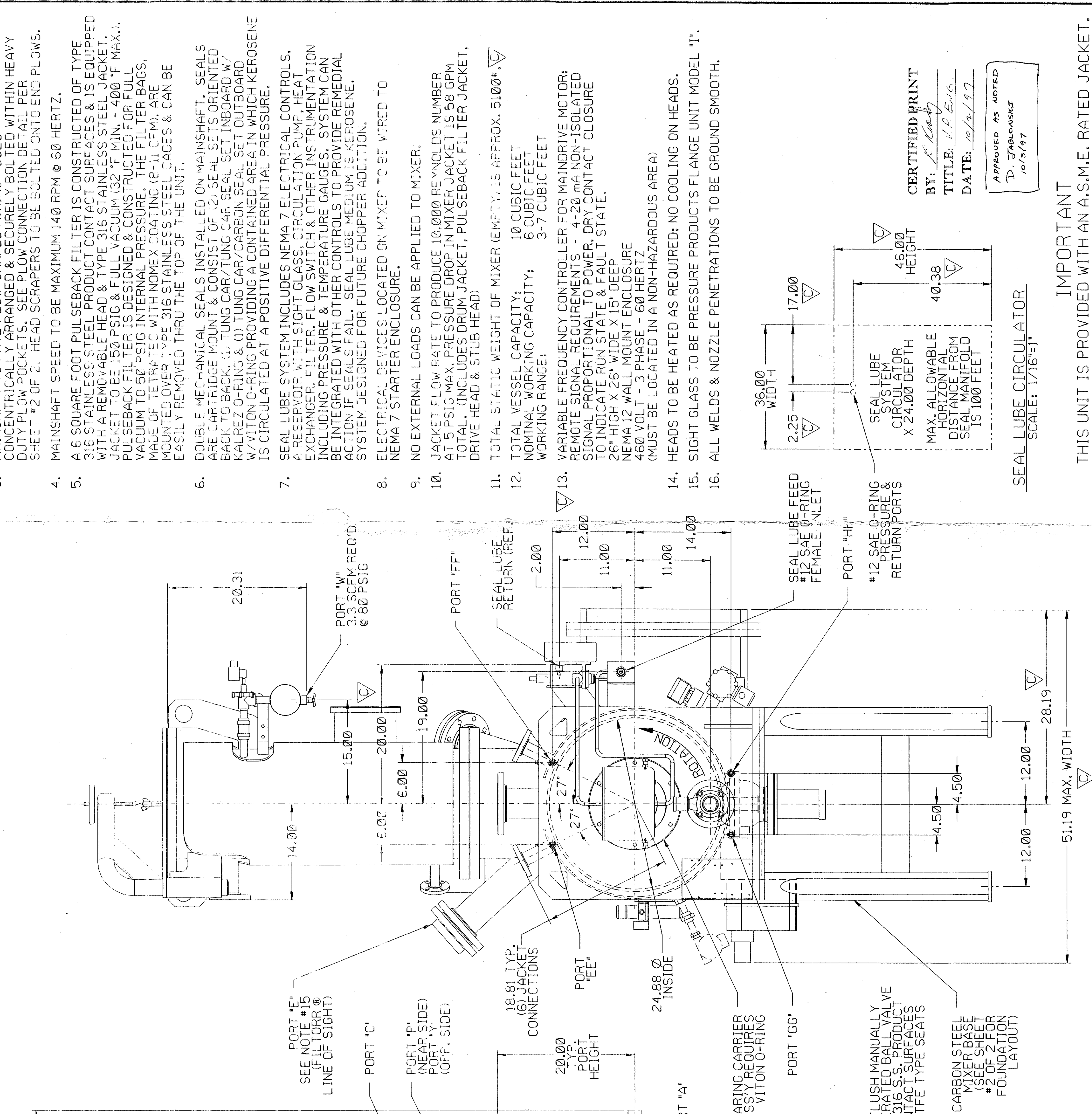
15 HP MAINDRIVE ASSY (MOTOR SIZED)

OPERATION

FEMALE OUTLET

TO 4" ACTUATOR (SEE SPARE WORK WITH THIS UNIT) BEYOND DESIGN.

NEMA 7 STARTER ENCLOSURE TO CONTAIN CONTROLS, SWITCHES, TERMINAL BLOCKS & PILOT LIGHTS



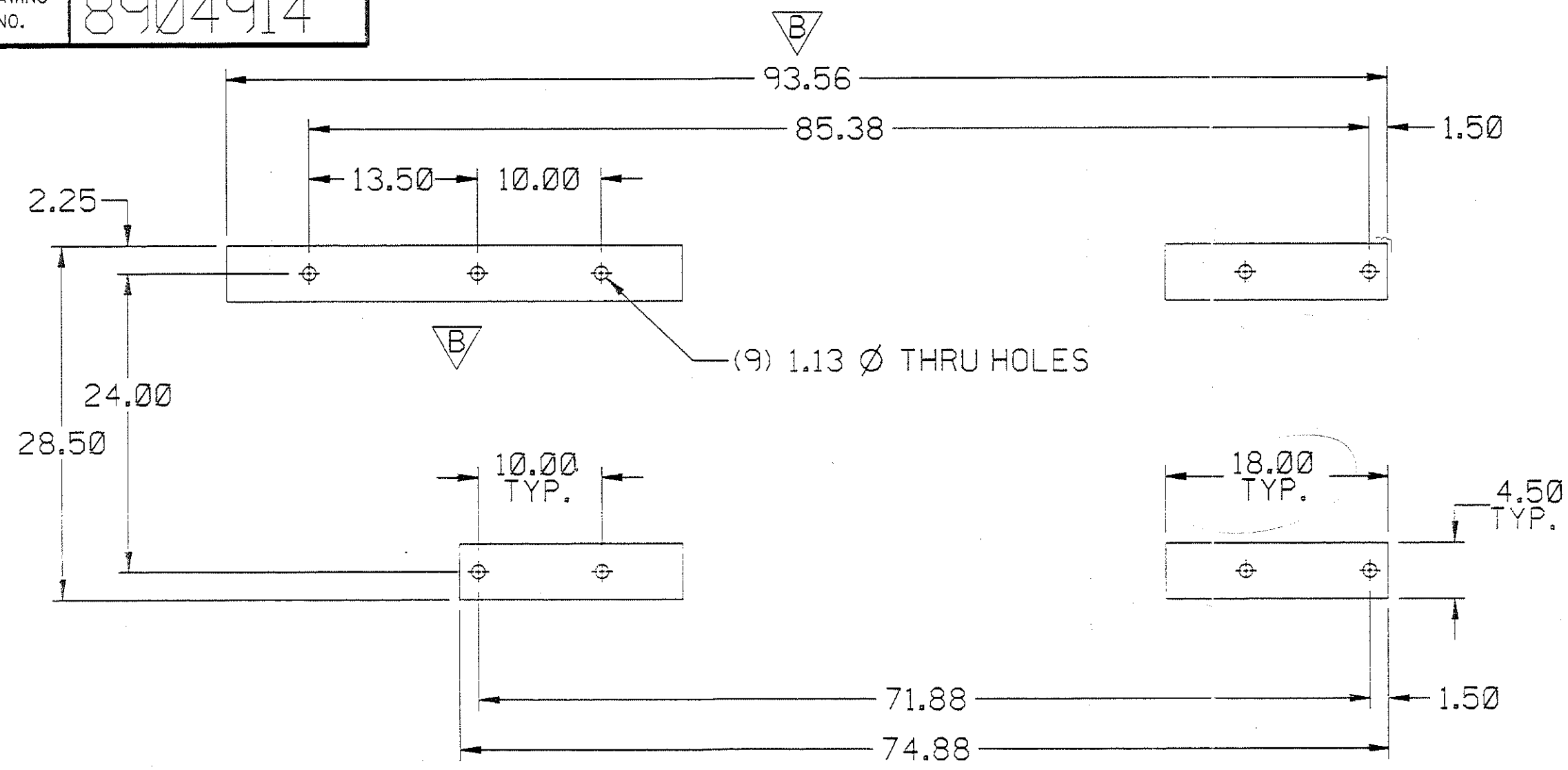
II

CAUTION

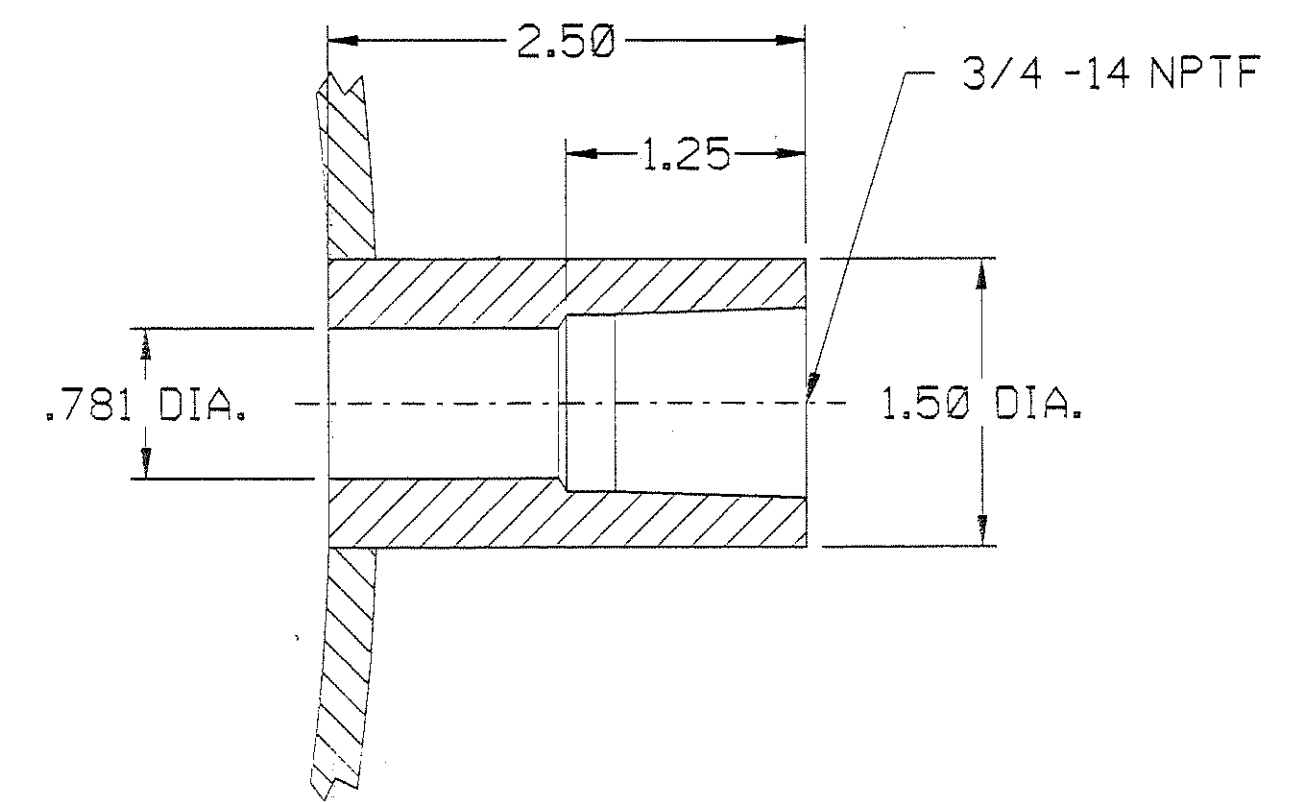
SHEET # 1 OF 2

PRESSURES FROM EXCEEDING THE PRESSURE RATING SHOWN ON CODE NAME PLATE.

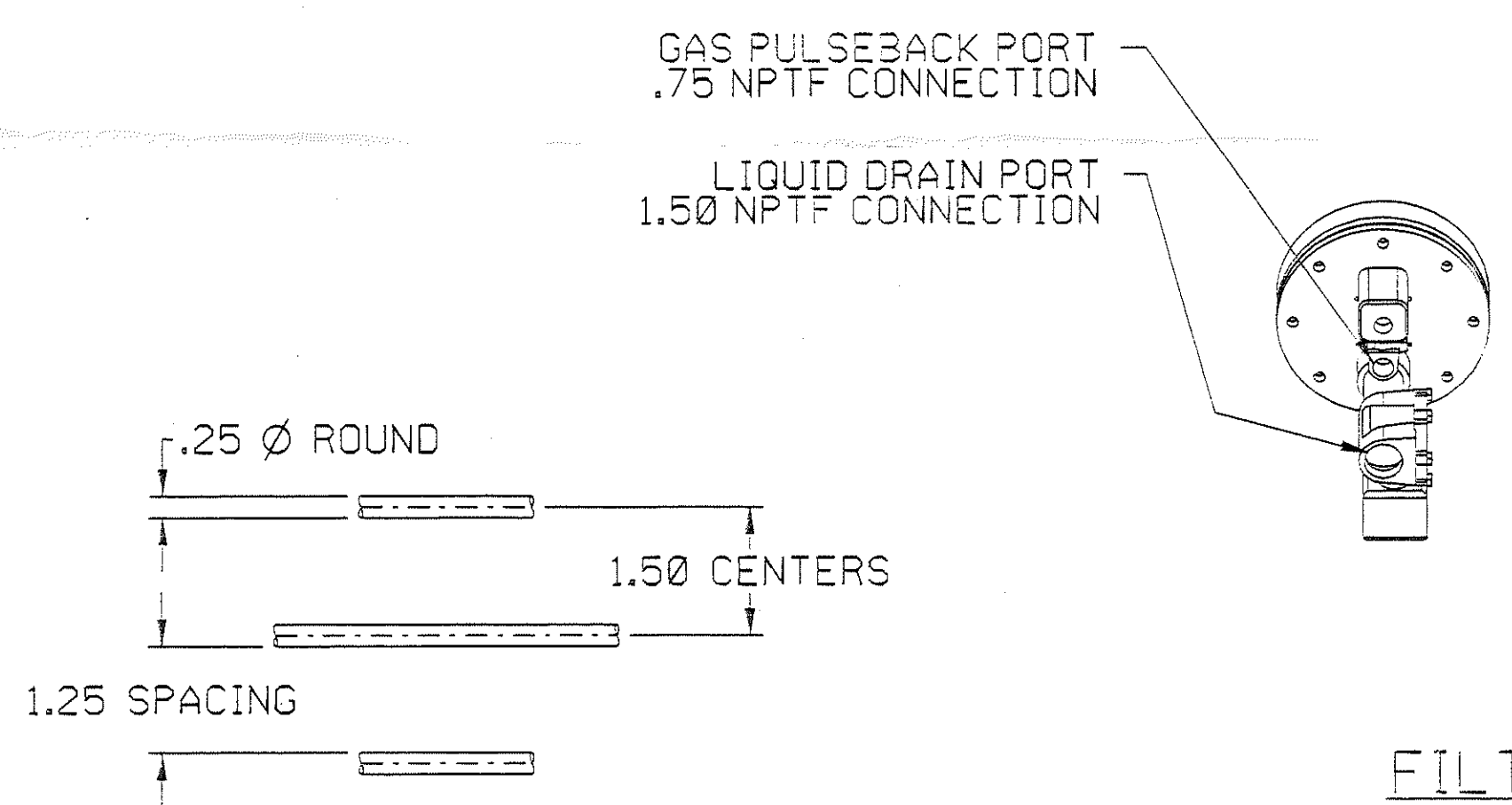
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DEBUR ALL HOLES	FABRICATED MACHINED				
BREAK SHARP EDGES	X ± .020 0-20 IN. ± 1/16 20-100 IN. ± 1/8 XXX ± .010 100 ± IN. ± 3/16 ANGLES ± 1/2° ANGLES ± 1/4°				
✓ FINISH UNLESS SPECIFIED					
Littleford Day LITTLEFORD DAY, INC. VACUUM CONSTRUCTION 89004914 D					



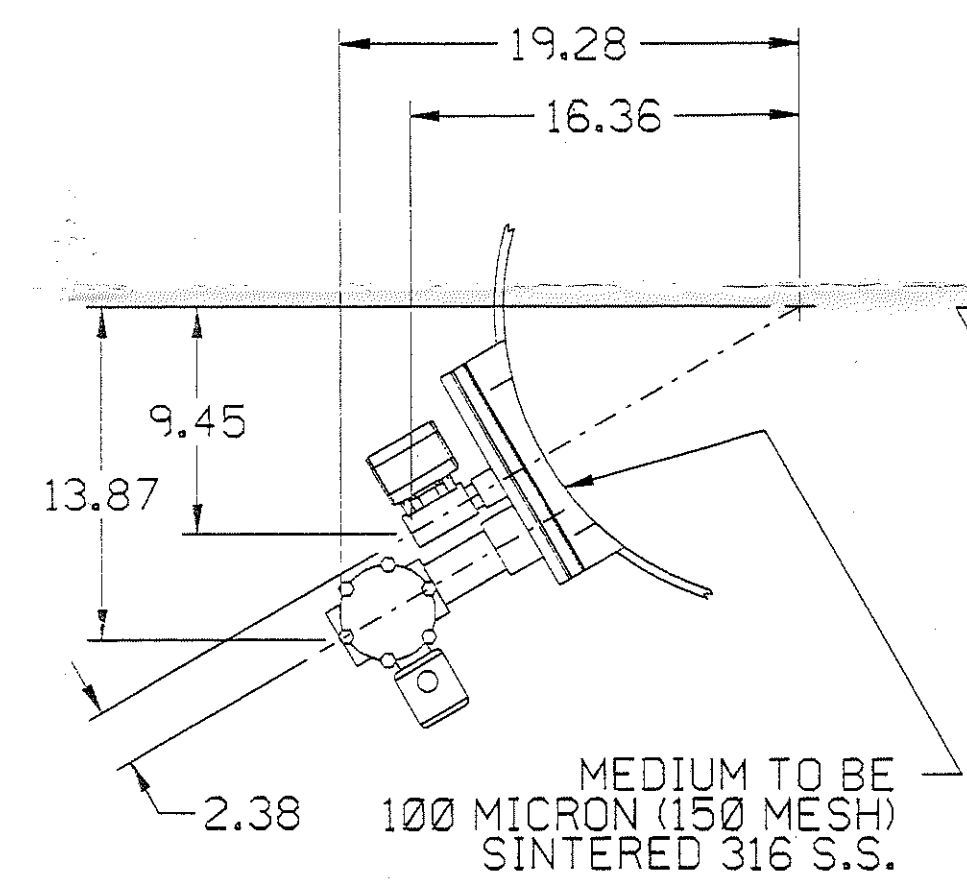
FOUNDATION LAYOUT
SCALE: 3/32"=1"



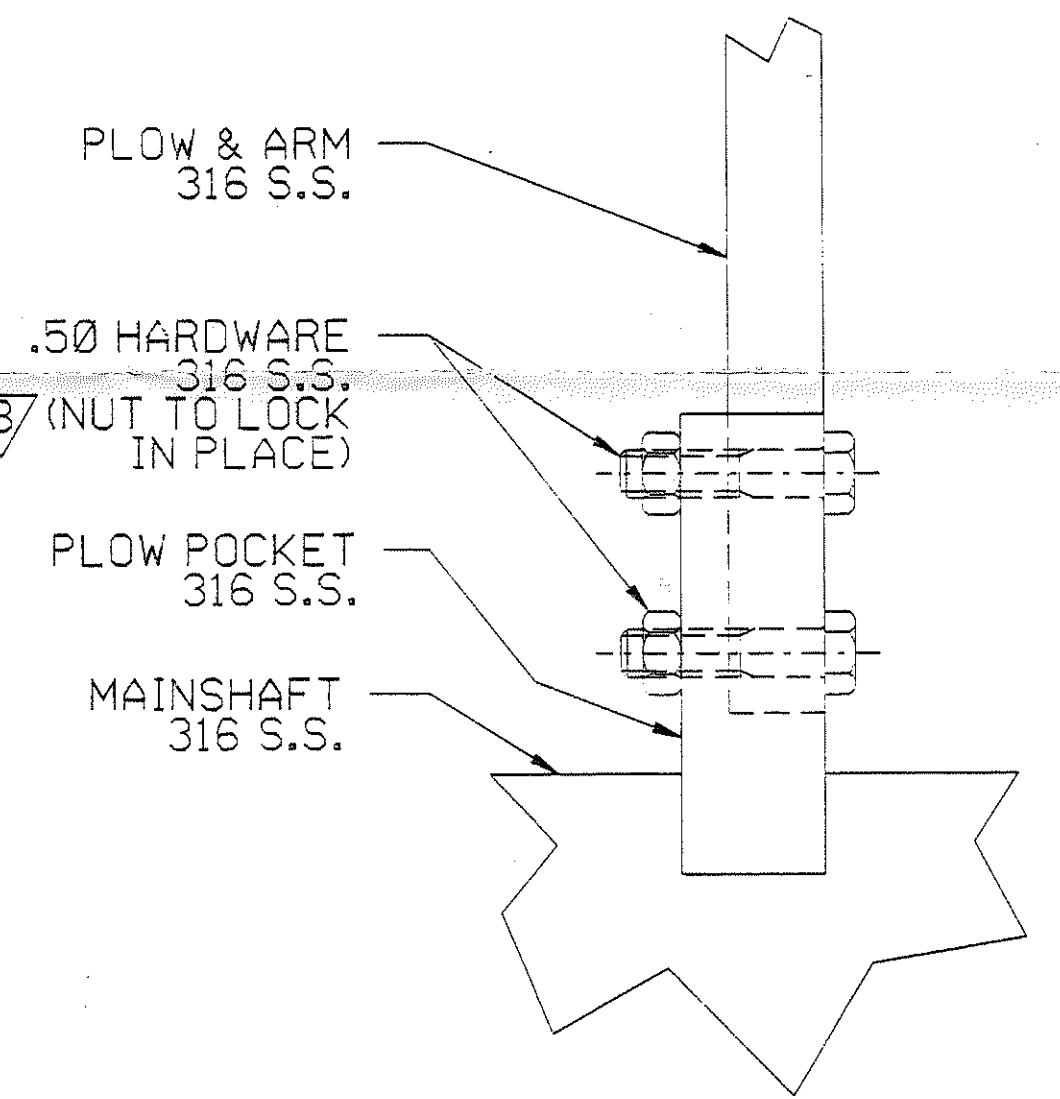
THERMOCOUPLE PORT DETAIL
SCALE: FULL
NOTE: DEPTH INTO VESSEL OF CUSTOMER TEMPERATURE ELEMENT TO BE 1.00 MAXIMUM



SAFETY BAR DETAIL
SCALE: 1/2"=1"



FILTERR® PORT DETAIL
SCALE: 1/8"=1"
SYSTEM TO INCLUDE CONTROLS



PLOW CONNECTION DETAIL
SCALE: 1/2"=1"

CERTIFIED PRINT
BY: *R. Kossin*
TITLE: *V.R. ENG.*
DATE: *6-6-97*

APPROVED AS SHOWN
D. JABLONSKI
6/12/97

SHEET #2 OF 2

C			
B	ADDED NOTE & PLOW ARM LOCKING NUT; UPDATED FOUNDATION LAYOUT	6-5-97	WHVL
A	CH'GD PER CUST. APPR. PRINT	3-26-97	WHVL
REV.	DESCRIPTION	DATE	BY
Littleford Technology CAD/CAM/CAE <i>Mixing Drying Reacting</i>			

UNLESS SPECIFIED	TOLERANCES UNLESS SPECIFIED
DEBURR ALL HOLES BREAK SHARP EDGES	FABRICATED MACHINED
	0-20 IN. ± 1/16
	20-100 IN. ± 1/8
	100 + IN. ± 3/16
	ANGLES ± 1/2°
✓ FINISH UNLESS SPECIFIED	.X ± .020
	.XX ± .010
	.XXX ± .005
	ANGLES ± 1/4°

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Littleford Day	DR. WHVL	DATE: 1-21-97
LITTLEFORD DAY, INC. 7451 EMPIRE DR. FLORENCE, KY. 41042-2985	CK.	SCALE:
DVT-300-D	AP. <i>MDH</i>	DATE: <i>5-5-97</i>
VACUUM CONSTRUCTION		
BF GOODRICH		

8904914 B