



## Principal Features

### Versatility

- Continuous or intermittent motion.
- Tuck or glue closure.
- Programmable limit switch for easy and accurate changeover.
- Multiple pitches provide higher line speed and greater flexibility.
- AC variable frequency main drive for simple speed changes.
- Rotary carton feeder.
- 6' manual load area (2 operators).

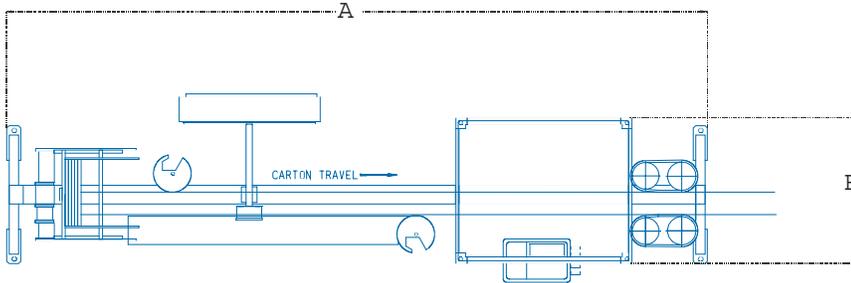
### Reliability

- Extensive use of well known manufacturers: Allen-Bradley, Mac, Festo, Nordson, and R.H.P.
- Stainless steel main drive shafts.

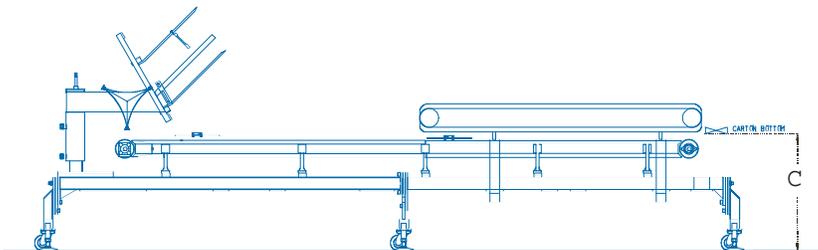
## Applications

- Bag in box:
  - Cereal.
  - Baked goods.
- Bottles, jars, tubes.
- Thermoforms:
  - Clamshells.
  - Trays.
- Pouches:
  - Stand-up.
  - Sachets.
  - Flow-wrap.
- Speciality items:
  - Hardware.
  - Automotive parts.
  - Personal care.





Dim	
A	223.25 (5670)
B	46.50 (1181)
C	37.25 (946)
Dimensions in inches with equivalent mm in brackets	



Pitch	Standard Carton Size			
	Length	Width	Depth	
9"	MIN	1.75"	0.5	3.75
	MAX	6.5	6	14
18"	MIN	1.75	0.5	3.75
	MAX	12	6	14
Other sizes and pitches are also available				

### Technical Data

All information given below is dependent upon final machine specification, feed arrangement, product type and carton specification.

#### Electric Consumption

230V, 380V, 460V, 575V, 3-phase neutral & earth, 50/60 Hz (other voltages available) control circuits 24V DC

5 KW (typical)

#### Air Consumption

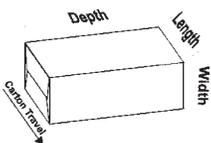
15 scfm/80 psi (depending on options selected)

#### Weight

Approx. 5,500 lb. (2,495 kg)

#### Output

Pitch dependent: up to 120/minute



### Standard Features

- Rotary carton feeder.
- Robust center-beam construction.
- Stainless steel main drive shafts.
- Tilttable load station - for gravity-assist loading.
- Rotary style flap kickers.
- Casters for machine portability.
- Nordson glue applicator or tuck closure.
- 6' loading platform.
- Top squaring chain for positive squaring during flap closure.
- 19" carton magazine for up to 300 cartons.
- Allen-Bradley standard logic control.

### Optional Features

- Totally enclosed carton carrier chains designed for heavy loads or large cartons.
- Extended carton magazine.
- Quick change features:
  - Carton magazine.
  - Carton length adjustment.
  - Feeder support elbow drive.
- Carton pre-break for square or difficult to open cartons.
- Continuous or intermittent motion.
- 3', 9' and 12' manual load areas.
- Wet environment option.